

pv magazine Webinar  
**1,500V Modules:  
Benefits and Challenges**

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# Agenda

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01 Introduction

02 Benefits

03 Challenges

04 Summary

A photograph of a modern building facade featuring a large array of solar panels. The building has a glass and metal structure, and the sun is visible in the lower left corner, creating a warm glow. The solar panels are arranged in a grid pattern, covering a significant portion of the building's exterior.

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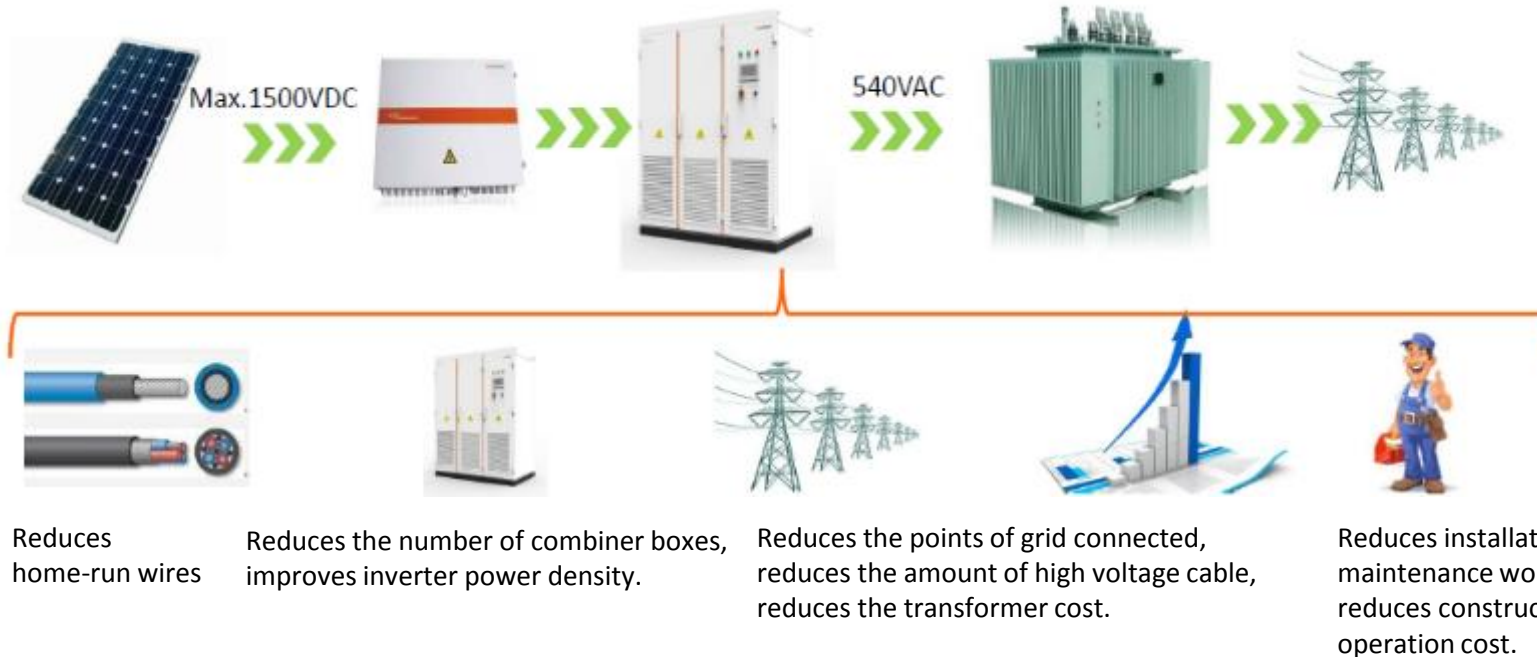
## ➤ Upgrade of module system voltage from 1,000V to 1,500V

### Advantages

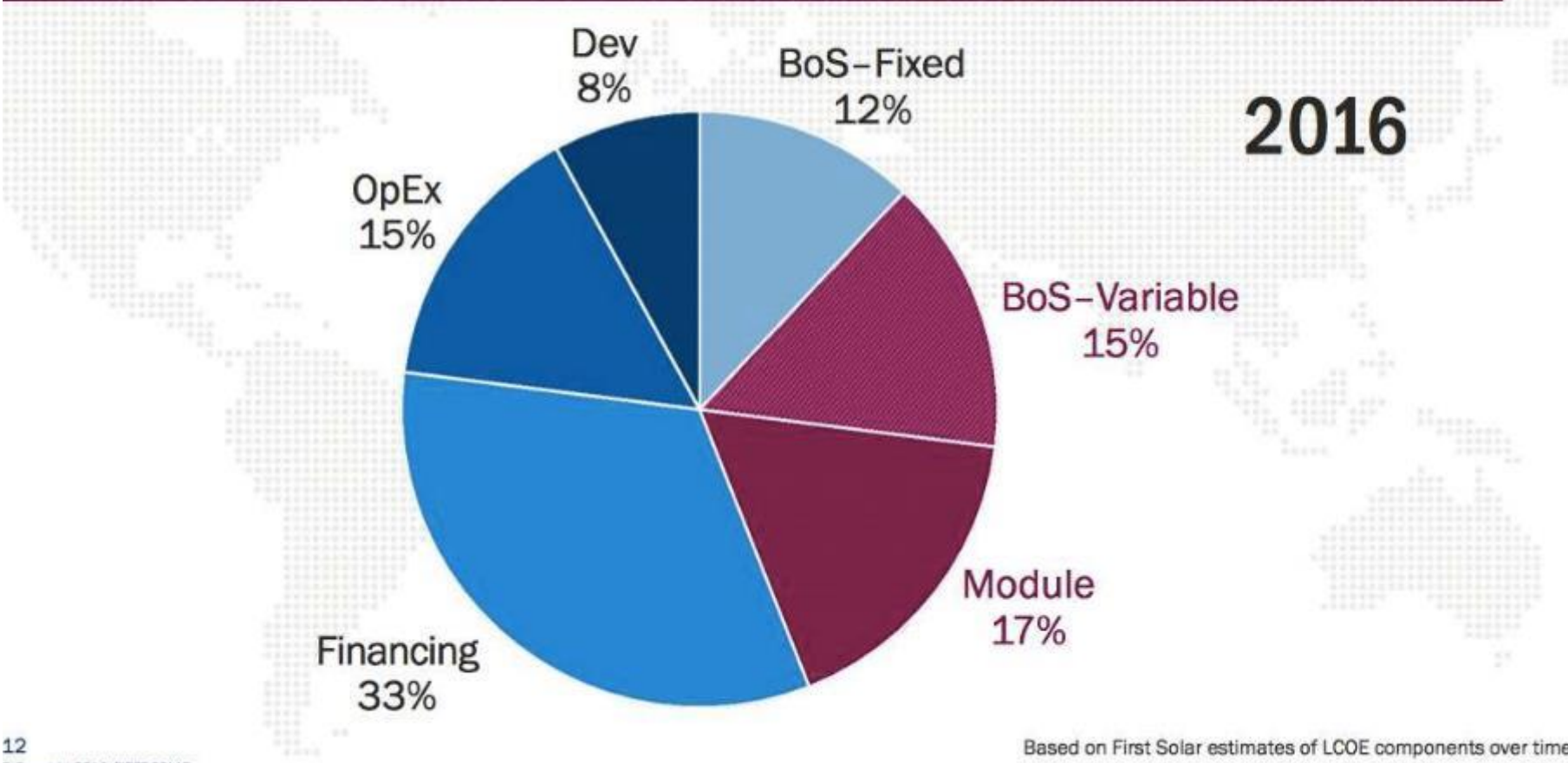
- ✓ String length can be increased by 50%
- ✓ Reduces the number of parallel circuits
- ✓ Reduces the number of cables
- ✓ Reduces wire losses (DC)
- ✓ Reduces the PV system cost

### To be noted

- ✓ Higher module material requirements
- ✓ Increases module cost (back sheet and junction box)
- ✓ The inconsistency of the module is higher
- ✓ System safety requirements are higher (inverter/ combiner box/ circuit breaker/ isolating switch and so on)



## VARIABLE COMPONENTS OF LCOE



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Source: <http://www.greentechmedia.com/content/images/articles/first-solar-lcoe-2016.jpg>

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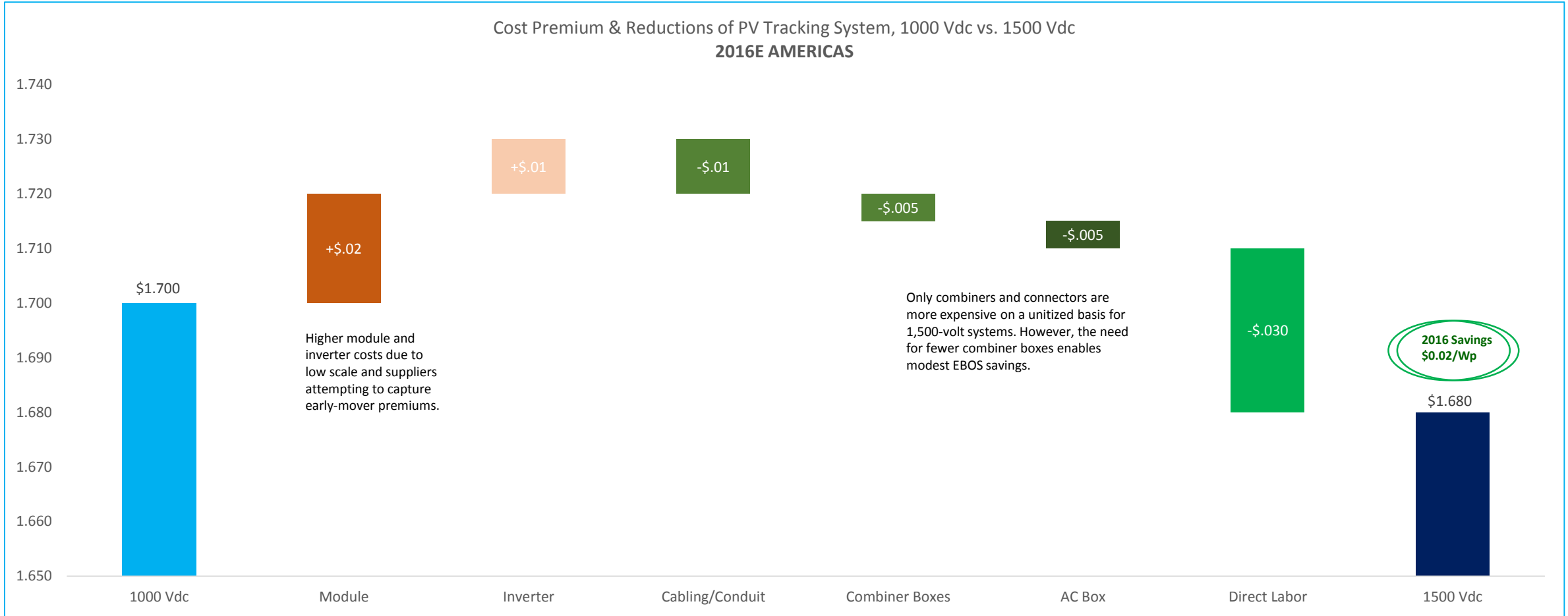
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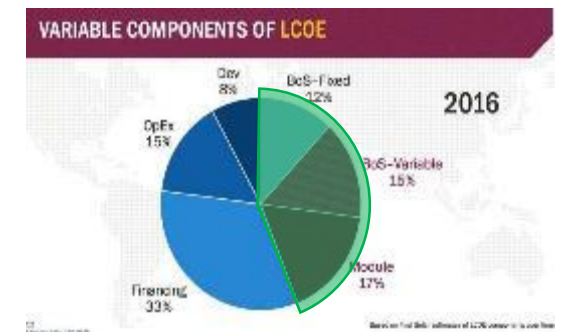
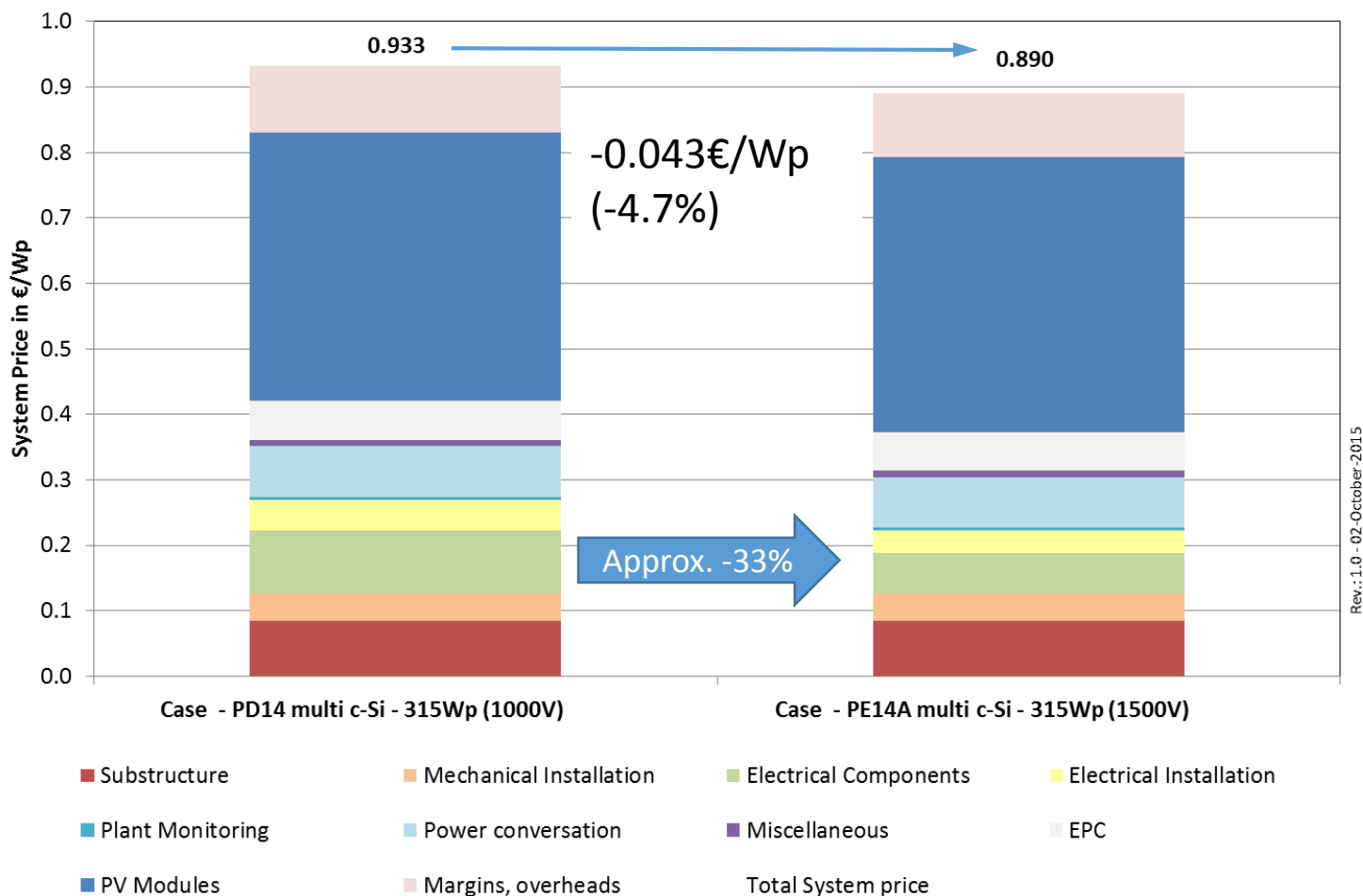
04 Summary

# Balance of System Savings – Example USA



Source: GTM: 1500v pv systems & components\_2016-2020: Jan2016

# Balance of System Savings – Framed PV Modules



## Assumptions

- Inverter costs are 0.08€/VA (1000V version and 1500V Version)
- Same block size of 1MW
- Module price difference 0.02€/Wp
- Framed 1000V PV module
- Framed 1500V PV module

**System price can be reduced by 4.7% if using 1500V system**

**LCoE 1000V: 0.100**

**LCoE 1500V: 0.0954**

**LCoE reduction: -4.9%**



Inverter (Example)		Sungrow	
Type	[-]	SG3000HV-MV	SG2500MV
Max. AC output	[kVA]	3000	2772
Max. system efficiency	[%]	98.0	98.0
Max. Euro system efficiency	[%]	97.5	97.5
Source:	[-]	<a href="http://en.sungrowpower.com/">http://en.sungrowpower.com/</a>	

## Cable losses in % - Example based on 24 channel combiner box

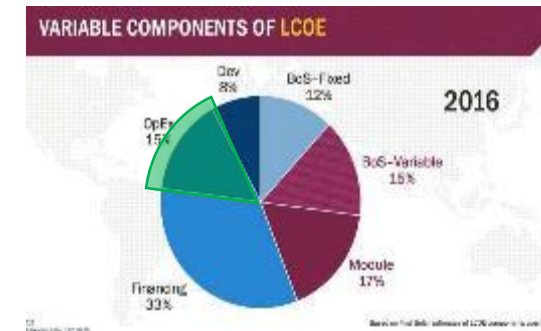
		1000V	1500V
String length	[-]	19	29
String cable	[6mm <sup>2</sup> ]	0.12%	0.10%
Home run cable (combiner box to inverter)	[300mm <sup>2</sup> ]	0.77%	0.63%

Note: This is only an example to show the impact, the detailed cable losses are depending system design and location

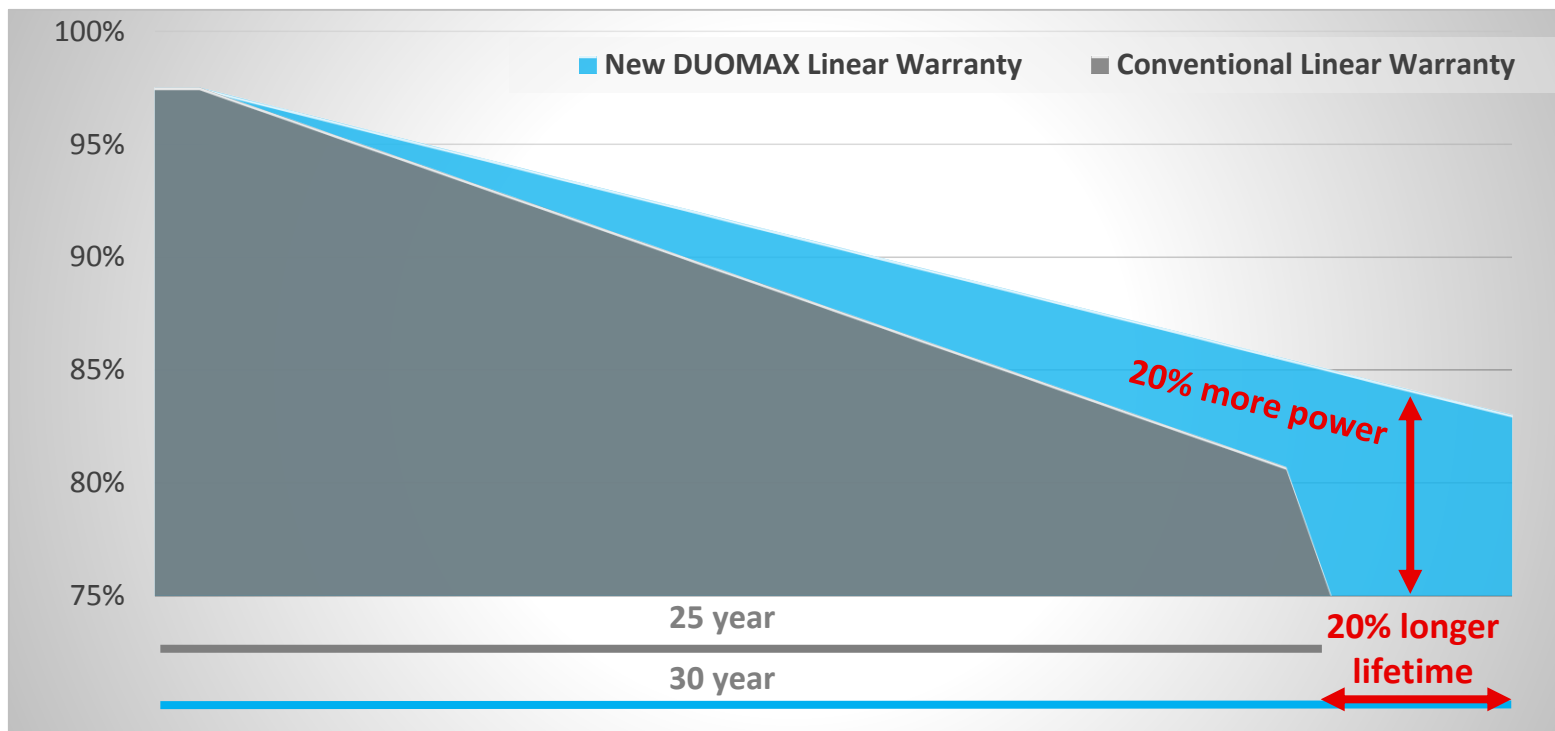
**Higher system voltage slightly reduces the losses of some system components.**

## Maintenance for 10MW project with SMA inverter

- 1,000V System
    - 5pcs 2MW inverter station
    - 76 monitored combiner boxes
    - 31,250 PV Modules
  - 1,500V System
    - 4pcs 2.5MW inverter station
    - 50 monitored combiner boxes
    - 31,250 PV Modules
  - Remaining O&M costs are unaffected: cleaning, module inspection, component failure rates
- **The reduced maintenance effort for electrical components leads to savings of approx. 4%**



# Duomax 30 Years Linear Warranty



A reduced degradation of 0.5% instead of 0.7% leads to an LCoE reduction of 5.1% (assuming system price of approx. 0.93€/Wp (utility scale))

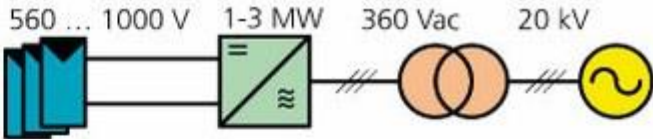
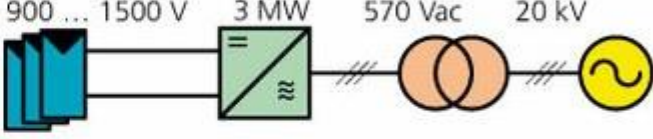
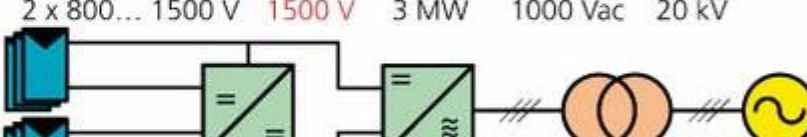
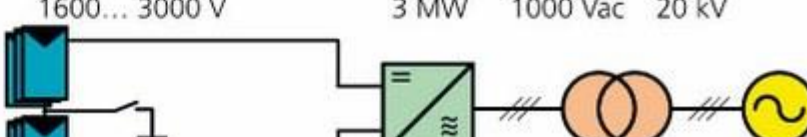
→ 5.1% increased profit due to lower degradation

**DUOMAX: 0.5% Annual Degradation, 30 year Warranty**

Conventional module: 0.7 % Annual Degradation, 25 year Warranty

Note: LCoE = Levelized cost of Energy, EY based on irradiation London, estimation only

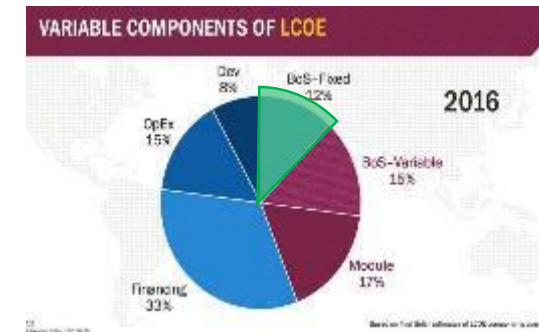
# Power Plant Concepts discussed in the Industry

A	<p>State of the Art (Referenz):</p> <p>1.000 V<sub>DC</sub> / 360 V<sub>AC</sub> / 1-3 MVA</p>	
B	<p>State of the Art with Higher Voltage:</p> <p>1.500 V<sub>DC</sub> / 570 V<sub>AC</sub> / 3 MVA</p>	
C	<p>2-Stage Concept with Fixed Voltage DC-Link:</p> <p>2x1.500 V<sub>DC</sub> / 1.000 V<sub>AC</sub> / 3 MVA</p>	
D	<p>Bipolar PV-Generator:</p> <p>3.000 V<sub>DC</sub> / 1.000 V<sub>AC</sub> / 3 MVA</p>	

Current decrease after inverter

Fig. 3: Overview of the investigated power station concepts with a DC voltage level of 1000 V to +/- 1500 V. With the new concepts, the potential for a maximum AC voltage of 1000 V allowed by the Low Voltage Directive can be fully exploited. © Fraunhofer ISE

Source: <https://www.ise.fraunhofer.de/en/research-projects/hidc-pv-power-stations>



Maximum transformer size based on current limitation of approx. 6,500A

Transformer size per Case

- A: 2.3 MVA
- B: 3.7 MVA
- C & D: 6.5MVA

Comparing cases A and B, the number of transformers for a 50MW project can be reduced from 22 (Case A) to 14 (Case B) → **Installation effort reduction of approx. 36%**

A photograph of a modern building facade featuring a large array of solar panels. The building has a glass and metal structure, and the sun is visible in the lower left corner, creating a warm glow. The solar panels are arranged in a grid pattern, and the building's design is contemporary.

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# Potential Induced Degradation (PID)

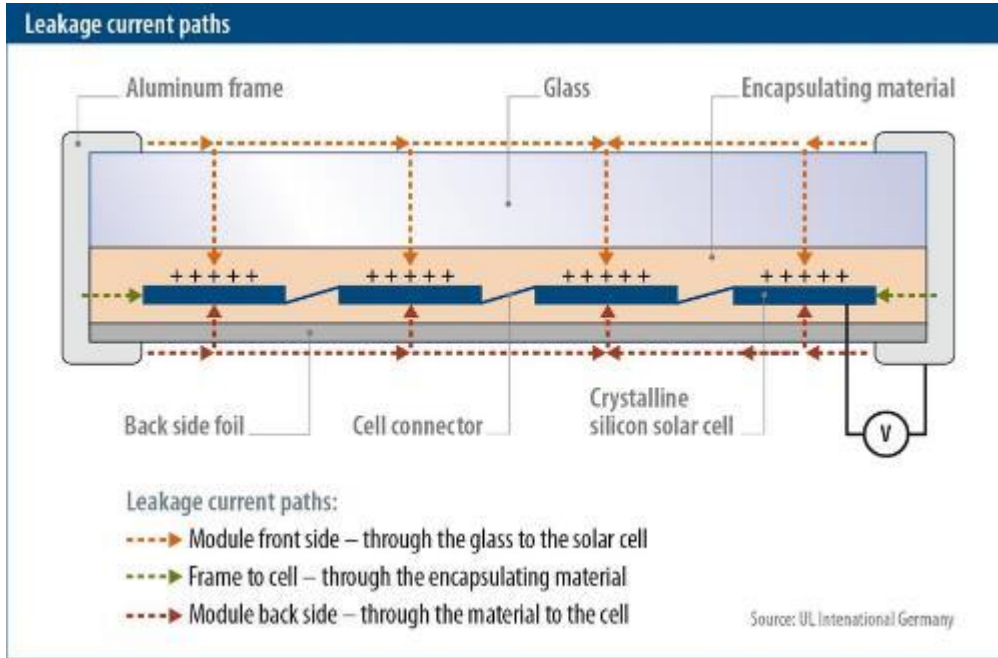
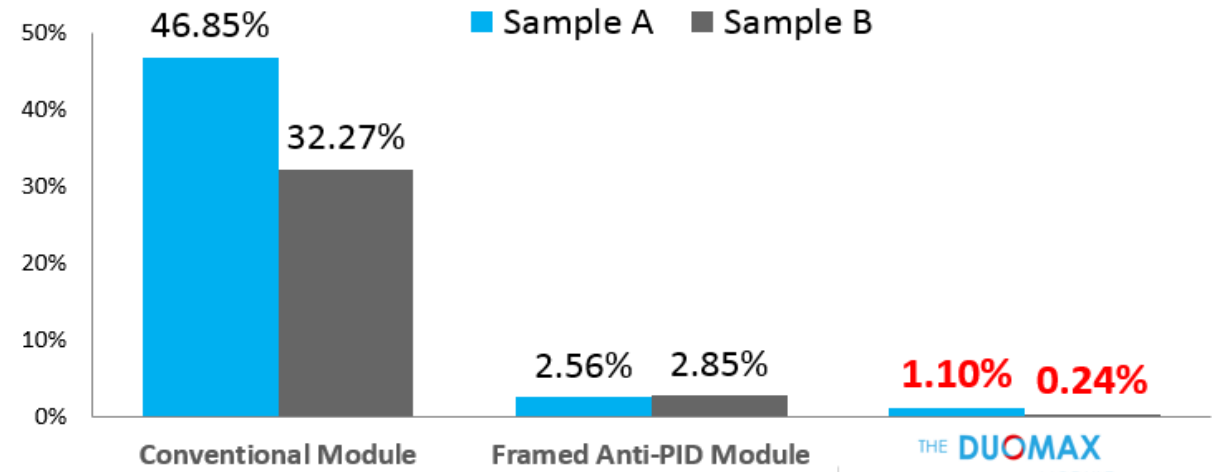


Figure 1: Cross section of a crystalline photovoltaic module with possible leakage current paths. In typical p-type cells, the damaging leakage currents flow from the frame to the negative pole on the top side of the cells. For the PID effect, the orange path is the critical one. Graphics: Solarpraxis AG/Harald Schütt

Source: [http://www.pv-magazine.com/archive/articles/beitrag/no-confidence-in-manufacturer-tests-\\_100012909/572/#axzz4MDuJ2dmc](http://www.pv-magazine.com/archive/articles/beitrag/no-confidence-in-manufacturer-tests-_100012909/572/#axzz4MDuJ2dmc)



## Power Degradation after PID Test



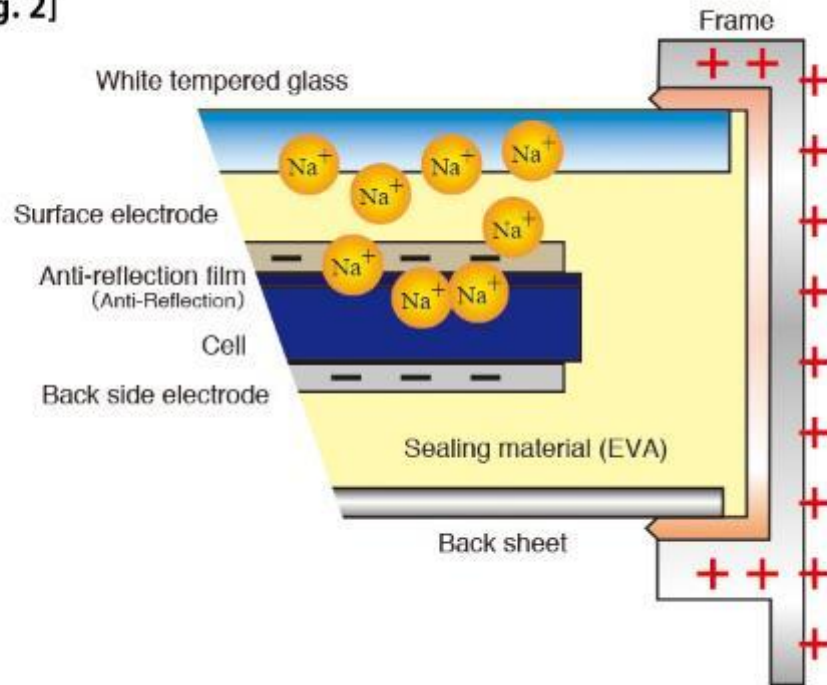
96 h, 85° C, 85% RH

1344h, 85° C, 65% RH +  
576h, 85° C, 85% RH

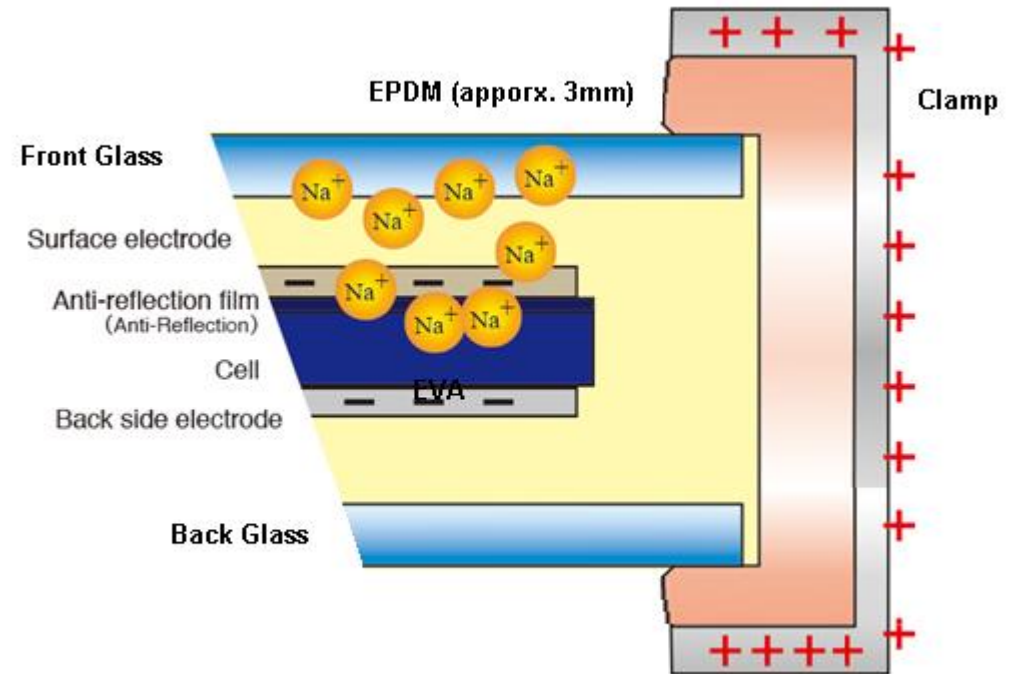
864h, 85° C, 65% RH +  
384h, 85° C, 85% RH

## Framed Module

[Fig. 2]



## Frameless Module



Source: [http://www.kikusui.co.jp/common/product/image/full/tos7210s\\_fig2\\_e.jpg](http://www.kikusui.co.jp/common/product/image/full/tos7210s_fig2_e.jpg)



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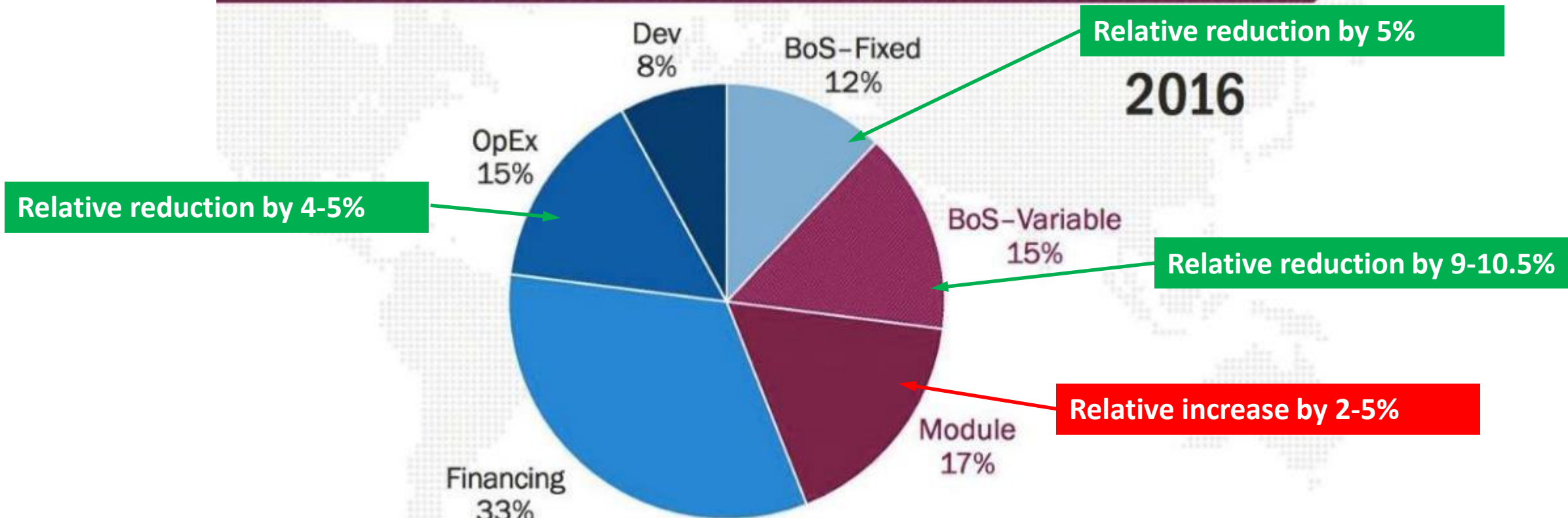
## Benefits

- Reduced electrical components (33% less)
- Higher system voltage enables inverters with higher output voltage → larger transformers, less transformers
- Advanced power plant concepts
- Reduced O&M costs due to less components

## Challenges

- Reduced range of 1,500V inverters (central and string)
- PID risk can be increased due to higher system voltage
- Limited experience with installing 1,500V systems
- Accuracy for monitoring system to identify malfunctions
- Module mismatch

## VARIABLE COMPONENTS OF LCOE



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Based on First Solar estimates of LCOE components over time

Source: <http://www.greentechmedia.com/content/images/articles/first-solar-lcoe-2016.jpg>

Shown reductions are depending on the module and system design.

An aerial photograph of a large solar farm. The solar panels are arranged in neat, parallel rows across a green field. In the background, there is a large blue lake and a forested area under a clear blue sky.

Thank you!

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