this **Webinar** is powered by Solis

2 May 2023

8:00 am – 9:00 am | PDT, Los Angeles 12:00 pm – 1:00 pm | BRT, Sao Paolo 5:00 pm – 6:00 pm | CEST, Berlin 7:00 pm – 8:00 pm | GST, Dubai



Tristan Rayner

Editor

pv magazine



Repowering old central inverters with new string inverters



Igor Mogilevski
Product Solutions and Engineering Director North America
Solis



Welcome!

Do you have any questions? ? 🙋



You can also let us know of any tech problems there.

We are recording this webinar today.

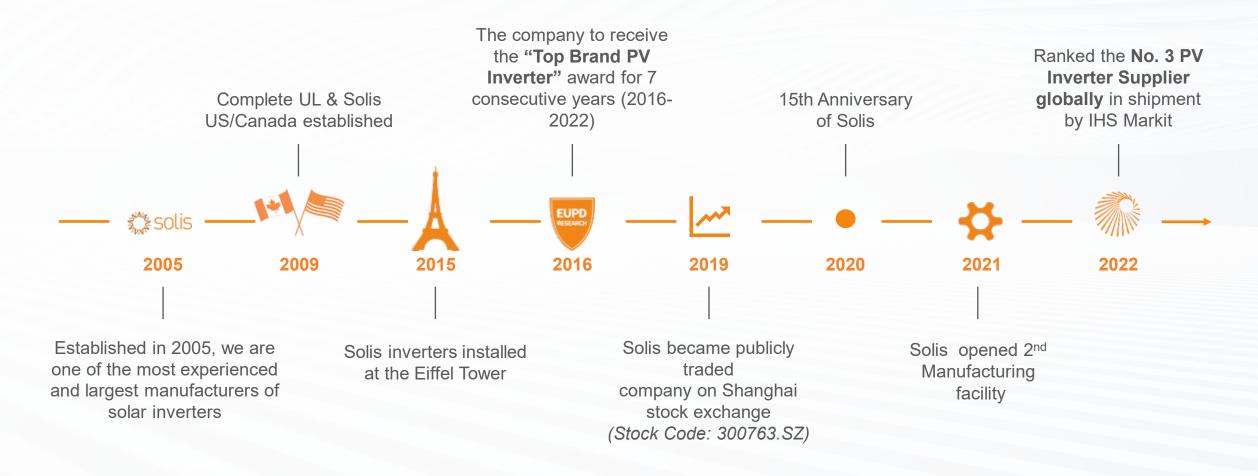
We'll let you know by email where to find it and the slide deck, so you can re-watch it at your convenience.





History of Ginlong Technologies Co., and the Solis Brand Name

World's largest publicly-traded company with a sole focus on string inverters.







Solis Global Manufacturing

- Annual Manufacturing Capacity 40 GW

Manufacturing for markets in over 100 countries around the World

Original Factory – 20 GW Capacity











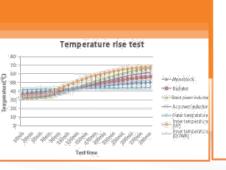
Solis Global Product Validation - Solis Inverters Deliver Long Life



The inverter life models presented were positively impacted by the long and impressive track record of PV inverters designed and manufactured by Solis. The useful life projections are at or near the top of the string inverter life projections by DNV GL.



Source DNV GL





Latest DNV-GL report published April 2021





Solis North America - Broad UL-Listed Solutions Portfolio

Residential Hybrid PV / Energy Storage Inverter

- •3.8-11.4K single-phase
- •On grid or off grid
- •High-voltage DC-coupled
- •UL 9540 Certified



Commercial Rooftop Solution

- •25-100K 3-phase 480VAC
- High Power MPPTs accept Y-connectors
- •High current MPPT input up to 40Amps per MPPT.
- •3-10 MPPT Inputs



Additional 208V Commercial Inverters

- •30K 3-phase 208VAC
- High current MPPT input up to 40Amps per MPPT



Large Commercial, Small Utility Inverters

- •125-185K, 600VAC
- High current MPPT inputs
- •Rugged NEMA 4X enclosures
- PLC communications
- •9-12 MPPT inputs



UL1741 SA UL1741 SB



Large Utility String Inverters

- •255-350K, 800VAC
- •Ethernet , PLC Communication
- •Full skid solution, Ac combiners, MV transformer and communication equipment.
- •12 MPPT Inputs



Residential Grid Tie

•3.6-10K single-phase

Supports up to 700W

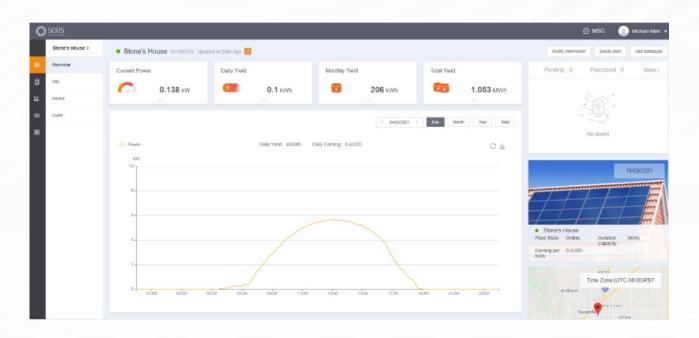
Inverters

module



Solis North America – Solis Monitoring Platform – Solis Cloud (v3.0)

✓ Data monitoring, 2-way communication, remote control, remote FW update and troubleshooting support





Download SolisCloud mobile phone Apps:

iPhone: App Store

Android: Google Store



- The SolisCloud is free monitoring platform
- SolisCloud real-time, data capture every 5 min.
- Remote Troubleshooting saving truck rolls

- Remote I/V Curve Scanning
- Cloud to Cloud data push protocol for 2-way communications





Solis North America – Tier 1 Service and RMA Support

✓ Customers can reach out to the large Solis US-based team of Experienced Installers and Inverter Technicians at any time, multi-lingual staff available via call, email or online portal



Ticket Response Time

Over 80% of tickets are responded to within 1h, after that the remaining 20% are handled within 1-48 hours. We expedite and prioritize RMA tickets

Total Calls: **3,800**

Average Wait time: 1m 16s

Average Duration: 5m 38s

Solis uses a CRM
System to ticket and track every call











Repowering – Inverter Replacement

Legacy Inverter Replacement

 Solar Plants that are 7 years and older with 600-1000 VDC inverters are due for replacement for the following reasons

Inverter failures

Costly maintenance / repairs

Part availability issues

No Warranty support

How to Replace an Inverter

Direct replacement is not a feasible option

Alternative Options

1000/1500 VDC String Inverters when PV grounding is not required

1000/1500 VDC String Inverters and additional isolated DC-DC converters when PV grounding is required













Repowering – Inverter Replacement

Key Design Considerations

- Systems with output voltage range of 360-800 VAC are considered
- Max short circuit current from the PV determines the # of string be connected to single MPPT input
- Output Power is derated based on input and output voltage as necessary
- PID Repairing Function for ungrounded PV strings
- Systems with PV panels which require positive or negative grounding will require an isolated DC-DC converter
- Solis Inverters that are considered:

S5-GC100K-US is suggested for 480 VAC Systems

Solis-185K-EHV-5G-US-PLUS is suggested for 600 VAC systems

Solis-255K-EHV-5G-US-PLUS is suggested for 800 VAC systems





Satcon PowerGate Plus



PowerGate Plus 500kW

Pout- 500kW

Voc-600VDC

Vmp-320-600VDC

Vout- 480VAC

PowerGate Plus 680kW

Pout- 625/680kW

Voc-1000VDC

Vmp- 550-850VDC

Vout- 360VAC







Repowering Satcon PowerGate Plus Inverter with Solis String Inverters

Inverter Parameters	S5-GC100K-US	PowerGate Plus 500kW	PowerGate Plus 680kW	
Max Input DC Voltage	1000 VDC	600 VDC	1000 VDC	
MPPT Range at Full Power	550 – 850 VDC	320 - 600 VDC	550-850 VDC	
Input Voltage Range	180-1000 VDC	320 - 600 VDC	550-850 VDC	
Nominal VAC Out	480 VAC	480 VAC	360 VAC	
Output Voltage Range	360-480 VAC	480VAC	360VAC	
Rated Inverter Power (kW)	100 kW	500 kW	680 kW	
Power Derating at 320 VDC	90% Pn			
Power Derating at 550 VDC	100% Pn			
Power Derating at 360 VAC	75% Pn			
Solis Inverter Repowering Solution				
Derated Inverter Power		90 kW	75kW	
Number of Inv. for Retrofit		6	9	





Solis

Repowering PowerGate Plus

Repowering PowerGate Plus 500kW

- Output Voltage must be 480VAC
- When Input Voltage is 320VDC
 - Output Power of the inverter is derated to 90%Pn
- Total Power available from the inverter is 90kW
- 6 x 100kW x 90% = 540kW

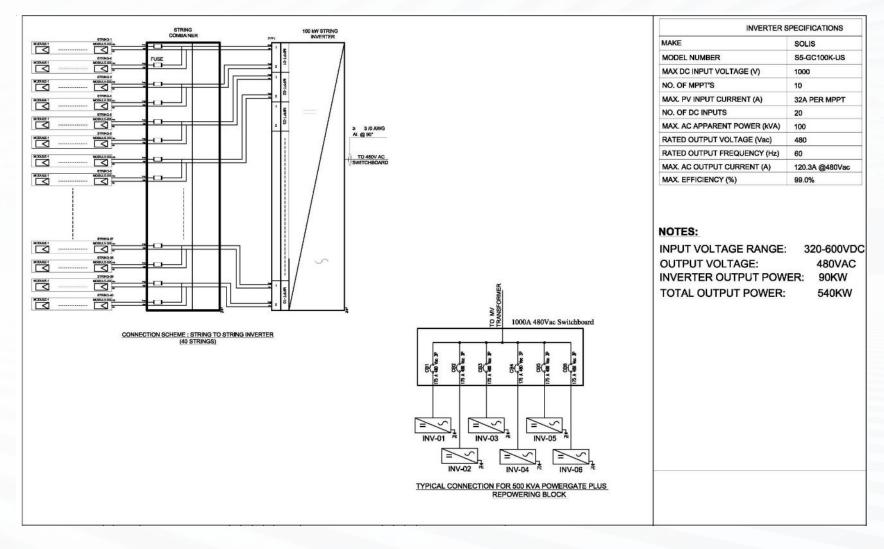
Repowering PowerGate Plus 680kW

- When output Voltage is 360VAC
 - Output Power of the inverter is derated to 75%Pn
- When Input Voltage is 550VDC
 - Output Power of the inverter is rated to 100%Pn
- Total Power available from inverter is 75kW
- 9 x 100kW x 75% = 675kW





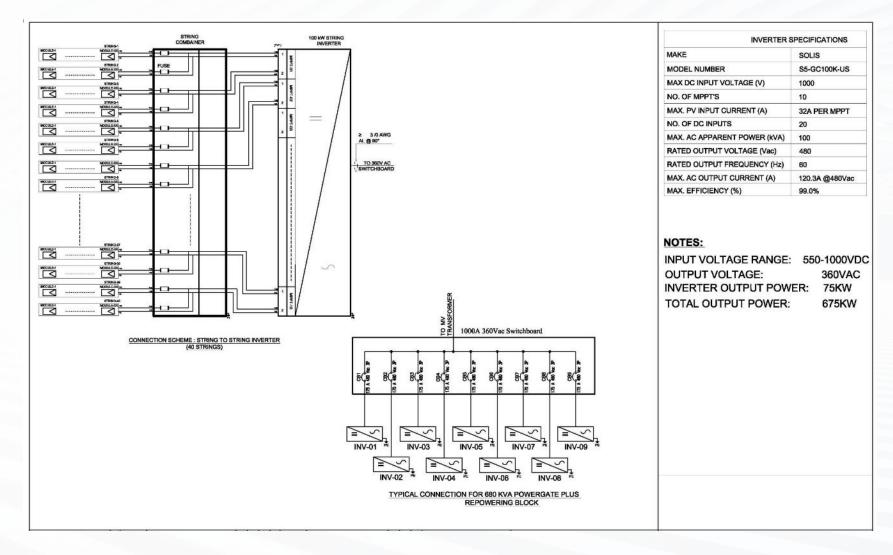
Repowering PowerGate Plus 500kW SLD







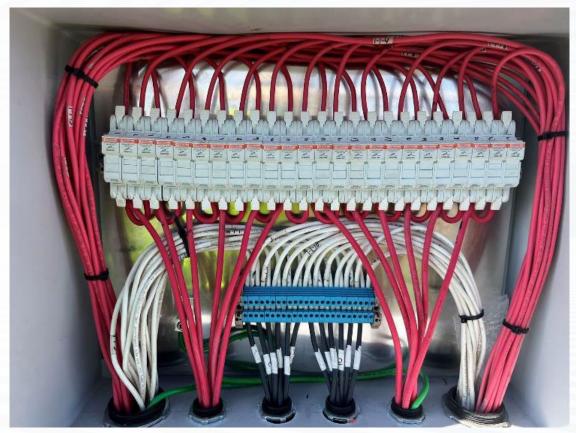
Repowering PowerGate Plus 680kW SLD





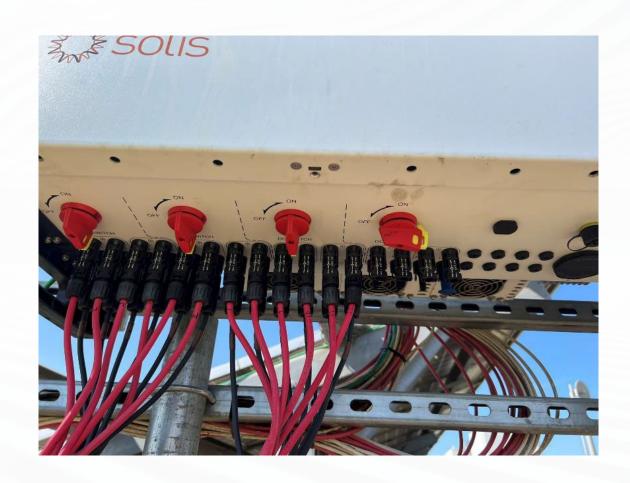


































Advance Energy





AE 500NX

Pout-500kW

Dual Array

Voc- ±600VDC

Vmp- ±330-550VDC

Vout- 480VAC

AE 500NX-1kV

Pout-500kW

Single Array

Voc-1000VDC

Vmp- 600-1000VDC

Vout- 420VAC

AE 1000NX

Pout-1000kW

Dual Array

Voc- ±1000VDC

Vmp- ±550-1000VDC

Vout- 800VAC







Repowering AE 500NX and 500NX-1kV Inverter

Inverter Parameters	S5-GC100K-US	AE 500NX	AE 500NX-1kV	
Max Input DC Voltage	1000 VDC	±600 VDC	1000 VDC	
MPPT Range at Full Power	550 - 850 VDC	±330 – 550 VDC	600-1000 VDC	
Input Voltage Range	180-1000 VDC	±330 – 550 VDC	600-1000 VDC	
Nominal VAC Out	480 VAC	480 VAC	420 VAC	
Output Voltage Range	360-480 VAC	480VAC	420VAC	
Rated Inverter Power (kW)	100 kW	500 kW	500 kW	
Power Derating at 330 VDC	91% Pn			
Power Derating at 600 VDC	100% Pn			
Power Derating at 420 VAC	87.5% Pn			
Solis Inverter Repowering Solution				
Derated Inverter Power		91 kW	87.5 kW	
Number of Inv. for Retrofit		6	6	





Repowering AE 500NX and 500NX-1kV Inverter

Repowering AE 500NX

- Output Voltage must be 480VAC
- When Input Voltage is ±330VDC
 - Output Power of the inverter is derated to 91%Pn
- Total Power available from the inverter is 91kW
- $6 \times 100 \text{kW} \times 91\% = 546 \text{kW}$

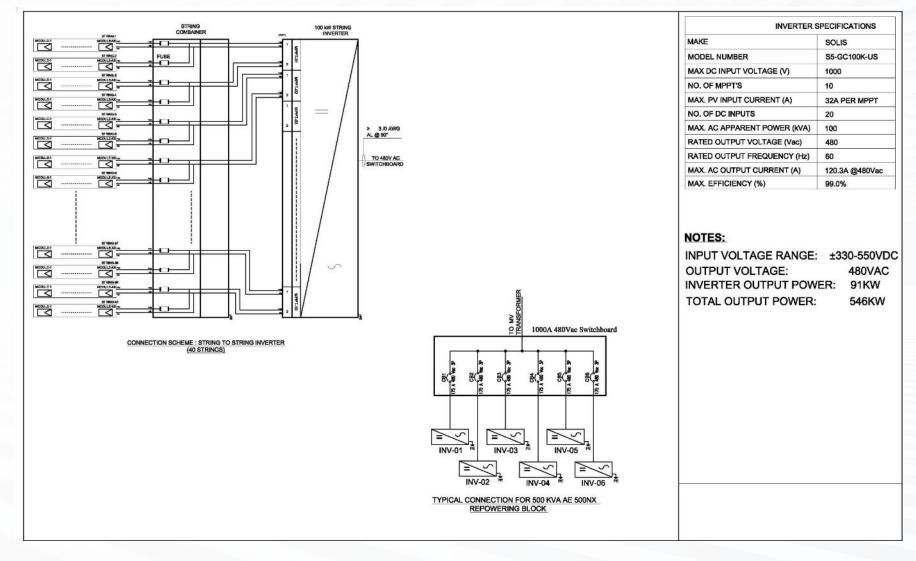
Repowering AE 500NX 1kV

- When Output Voltage is 420VAC
 - Output Power of the inverter is derated to 87.5%Pn
- When Input Voltage is 600VDC there is no power derating
- Total Power available from inverter is 87.5kW
- $6 \times 100 \text{kW} \times 87.5\% = 525 \text{kW}$





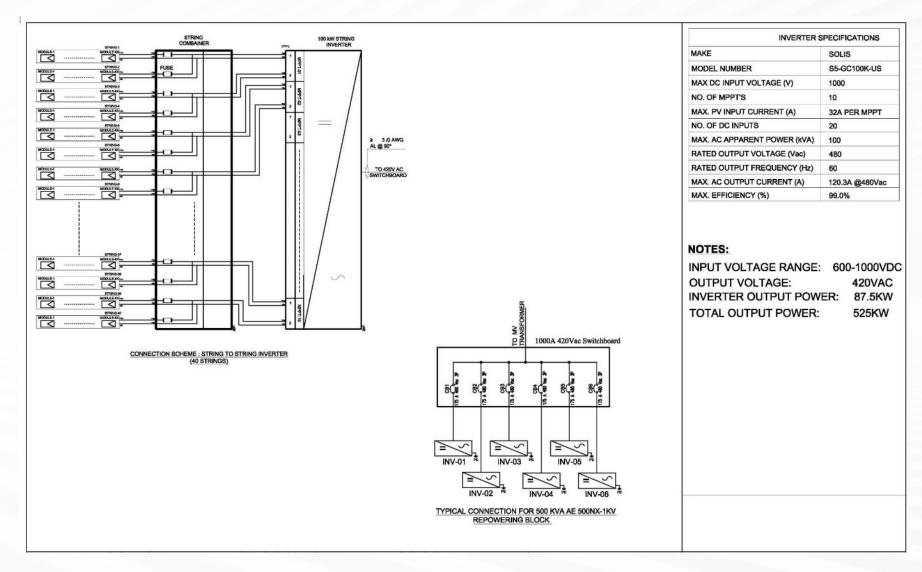
Repowering AE 500NX 500KW SLD







Repowering AE 500NX-1KV 500KW SLD







Repowering AE 1000NX Inverter

Inverter Model: Solis-255K-EHV-5G-US-PLUS

Inverter Parameters	Solis-255K-EHV-5G- US-PLUS	AE 1000NX		
Max Input DC Voltage	1500 VDC	±1000 VDC		
MPPT Range at Full Power	870 – 1300 VDC	±550 – 1000 VDC		
Input Voltage Range	550-1500 VDC	±550 – 1000 VDC		
Nominal VAC Out	800 VAC	800 VAC		
Output Voltage Range	600-800 VAC	800VAC		
Rated Inverter Power (kW)	255 kW	1000 kW		
Power Derating at 550 VDC	50% Pn			
Power Derating at 800 VAC	100% Pn			
Max Input DC Voltage	1500 VDC			
Solis Inverter Repowering Solution				
Derated Inverter Power		125 kW		
Number of Inv. for Retrofit		8		



Solis-255K-EHV-5G-US-PLUS





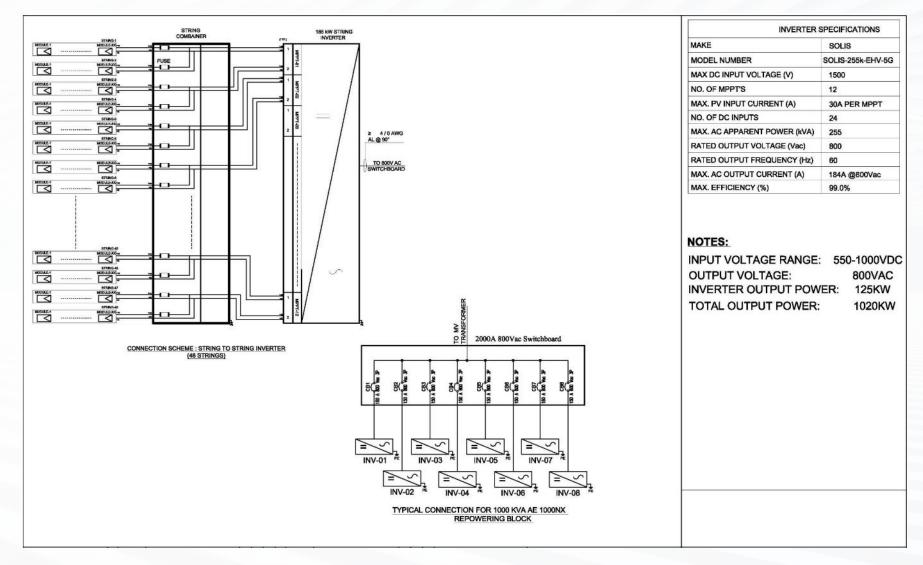
Repowering AE 1000NX

- Output Voltage must be 800VAC
- When Input Voltage is ±550VDC
 Output Power of the inverter is derated to 50%Pn
- Total Power available from the inverter is 125kW
- 8 x 255kW x 50% = 1020kW





Repowering AE 1000NX 1000KW SLD







ABB



ULTRA-1400-TL

Pout-1560kW

Voc-1000VDC

Vmp- 645-850VDC

Vout- 690VAC







Solis Repowering Solution

Inverter Model: Solis-255K-EHV-5G-US-PLUS

Inverter Parameters	Solis-255K-EHV-5G- US-PLUS	ULTRA-1400-TL		
Max Input DC Voltage	1500 VDC	1000 VDC		
MPPT Range at Full Power	870 – 1300 VDC	645 – 850 VDC		
Input Voltage Range	550-1500 VDC	645 – 850 VDC		
Nominal VAC Out	800 VAC	690 VAC		
Output Voltage Range	600-800 VAC	690VAC		
Rated Inverter Power (kW)	255 kW	1400 kW		
Power Derating at 645 VDC	66% Pn			
Power Derating at 690 VAC	85% Pn			
Max Input DC Voltage	1500 VDC			
Solis Inverter Repowering Solution				
Derated Inverter Power		143 kW		
Number of Inv. for Retrofit		10		



Solis-255K-EHV-5G-US-PLUS





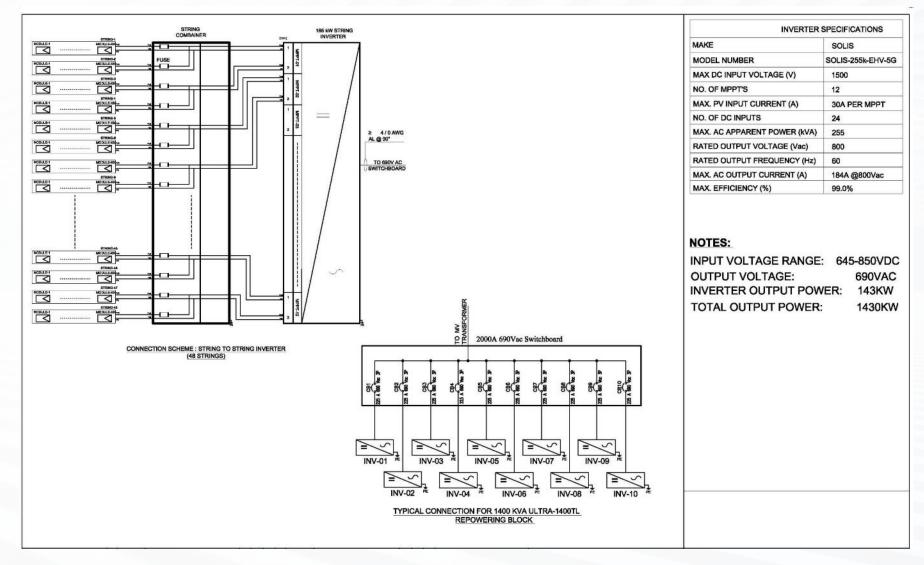
Repowering ULTRA-1400-TL

- When Output Voltage is 690VAC
 - Output Power of the inverter can be derated to 85%Pn
- When Input Voltage is 645VDC
 - Output Power of the inverter is derated to 66%Pn
- Total Power available from the inverter is 143kW
- 10 x 255kW x 56% = 1430kW





Repowering ULTRA 1400TL SLD







First Solar (Negatively Grounded) PV Modules & SunPower (Positively Grounded) PV Modules



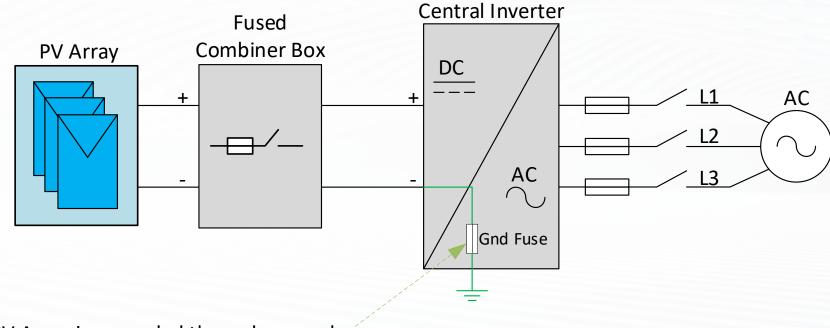


- String Inverters are transformerless type
- String inverters do not ground the PV on either positive or negative side
- Grounding the PV on the negative or positive side will cause ground faults
- When a PV array needs to be grounded additional isolation is needed
- Isolated DC-DC converters provide a solution for PV grounding





Array Grounding with Central Inverters



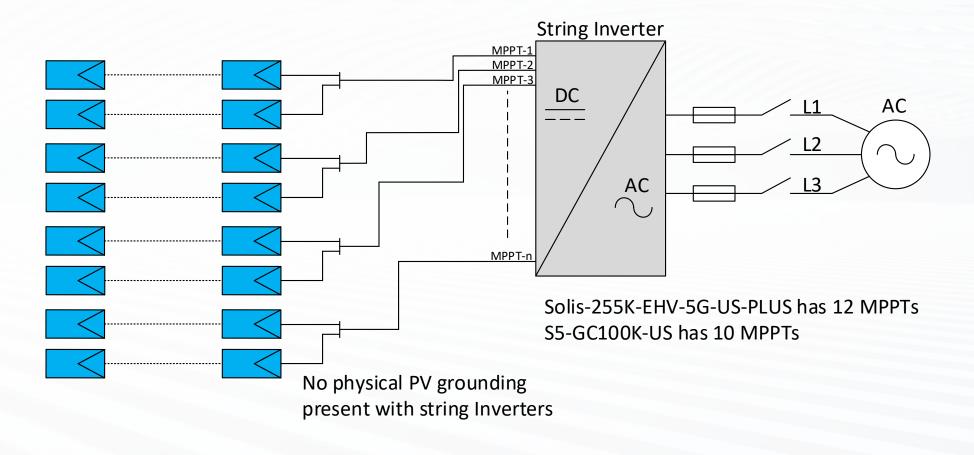
PV Array is grounded through ground fuse in the inverter.

Example showing negative grounding





No Array Grounding with String Inverters







Use Solis String Inverters with 3rd Party DC-DC Converters

DC-DC Converter Model: SPOT 1000

- Galvanically isolated input and output
- Input grounding- positive negative or floating
- Output Grounding- floating
- MPPT Input Voltage Range 200-880V
- String Level or Combiner Box Level Input Connections









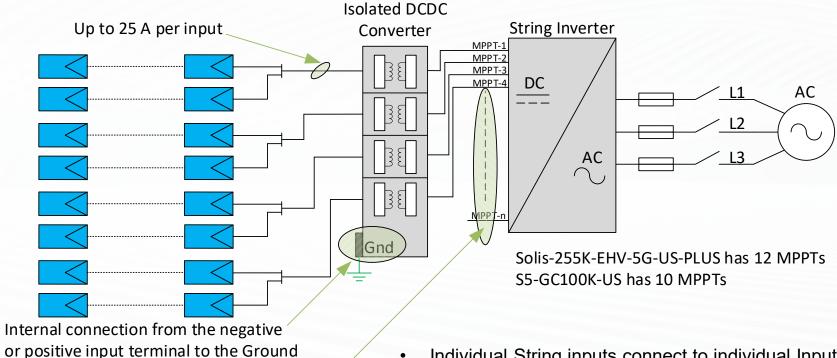
Solis-255K-EHV-5G-US-PLUS







Grounded Array with String Level DCDC Converter Approach



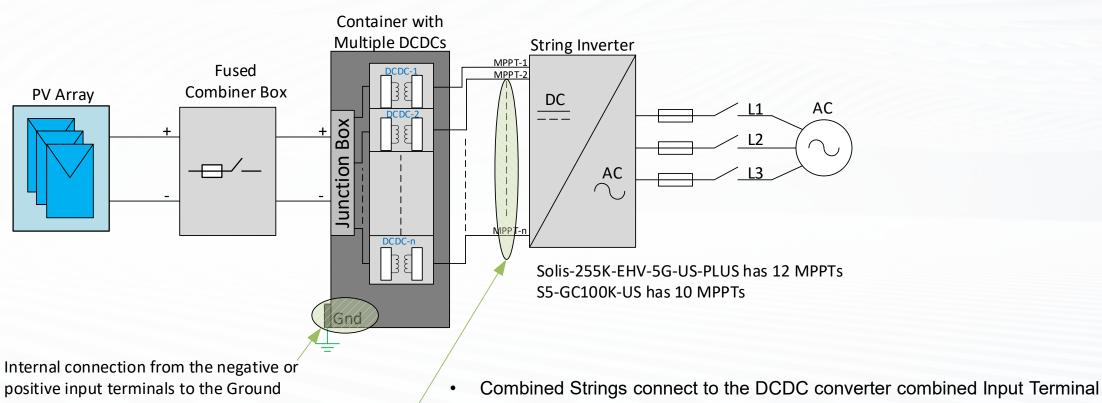
- Individual String inputs connect to individual Input channels on the DC-DC
 - Individual outputs from the DC-DC go to individual MPPT inputs on the Inverter



More inputs from other DCDC converters



Grounded Array with Combiner Box Level DCDC Converter Approach



- More inputs from other DCDC converters

 Individual outputs from the DCDC go to it
 - Individual outputs from the DCDC go to individual MPPT inputs on the Inverter





Contact the Solis Team

US & Canada

Tel: +1 866 438 8408

Email: ussales@solisinverters.com usservice@solisinverters.com

Brazil

Netherlands

Nederland

Tel: +31 85 048 1300

Sala 618, R. Paulo César Fidélis, 39-Lot. Res. Vila Bella, Campinas-SP, Brasil, 13087-727

Tel: +55 19 996 133803 (For sales) +55 19 999618000 (For service)

Nokweg 3-B, 2451 AL Leimuiden,

UK

1 Church Street Bootle Liverpool, L20 1AF, UK Tel: +44 113 328 0870

South Africa

1487 Seilskip Road, Laser Park, Honeydew, Roodepoort, Gauteng, South Africa

Tel: +27 010 222 0181

EU Service Center

Calle de Serrano, 240 - 1ª planta 28016 Madrid, Spain Tel: +34 914 430 810

India

104, wing -A, 1st floor, Techno1 City Premises Plot no. X-4/1 Mahape Navi Mumbai- 400710, India **Tel:** +91 224 9744 251 (For sales)

+91 224 9744 021 (For service)

Mexico

Monterrey, Mexico

Tel: +86 574 6580 2188 (For sales) +52 81 3434 2092 (For service)





Australia



No. 5 / 109 Tulip Street,

Tel: +61 3 8555 9516



Cheltenham, Vic. 3192 Australia







-w: solisinverters.com







this **Webinar** is powered by Solis

2 May 2023

8:00 am – 9:00 am | PDT, Los Angeles 12:00 pm – 1:00 pm | BRT, Sao Paolo 5:00 pm – 6:00 pm | CEST, Berlin 7:00 pm – 8:00 pm | GST, Dubai



Tristan Rayner

Editor

pv magazine



Repowering old central inverters with new string inverters

Q&A



Igor Mogilevski
Product Solutions and Engineering Director North America
Solis



The latest news | print & online



CATL launches 500 Wh/kg condensed matter battery

by Marija Maisch



Europe entering golden age for PPAs, says Pexapark

By Pilar Sánchez Molina



Mostread online!



Coming up next...

Thursday, 4 May 2023

5:00 PM - 6:00 PM CEST, Berlin 11:00 AM – 12:00 PM EDT, New York City **Tuesday, 30 May 2023**

3:00 PM – 4:00 PM BST, London 4:00 PM – 5:00 PM CEST, Berlin Many more to come!

Greening hydrogen, the promise beyond the hype

The importance of manufacturing execution systems in the growing PV industry

In the next weeks, we will continuously add further webinars with innovative partners and the latest topics.

Check out our pv magazine Webinar program at:

www.pv-magazine.com/webinars

Registration, downloads & recordings are also be found there.



this **Webinar** is powered by Solis





Tristan Rayner

Editor

pv magazine

Thank you for joining today!