

CEA I PV MAGAZINE PROGRAM TEST REPORT

SUPPLIER | Trina

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1. INTRODUCTION

As part of CEA's engagement in developing and supervising PV Magazine's test program at Gsola, CEA has developed a testing protocol and flowchart, a scoring system, a methodology and a reporting structure that it will be used to run this program. This report presents the test results and scoring grades for this product.

2. SCORING SYSTEM

2.1. Test flowchart and protocol

The following is a high-level flowchart of the testing procedure, describing the steps, and tests to be followed. Detailed checklists have been delivered to Gsola, that will also serve as records of the process.

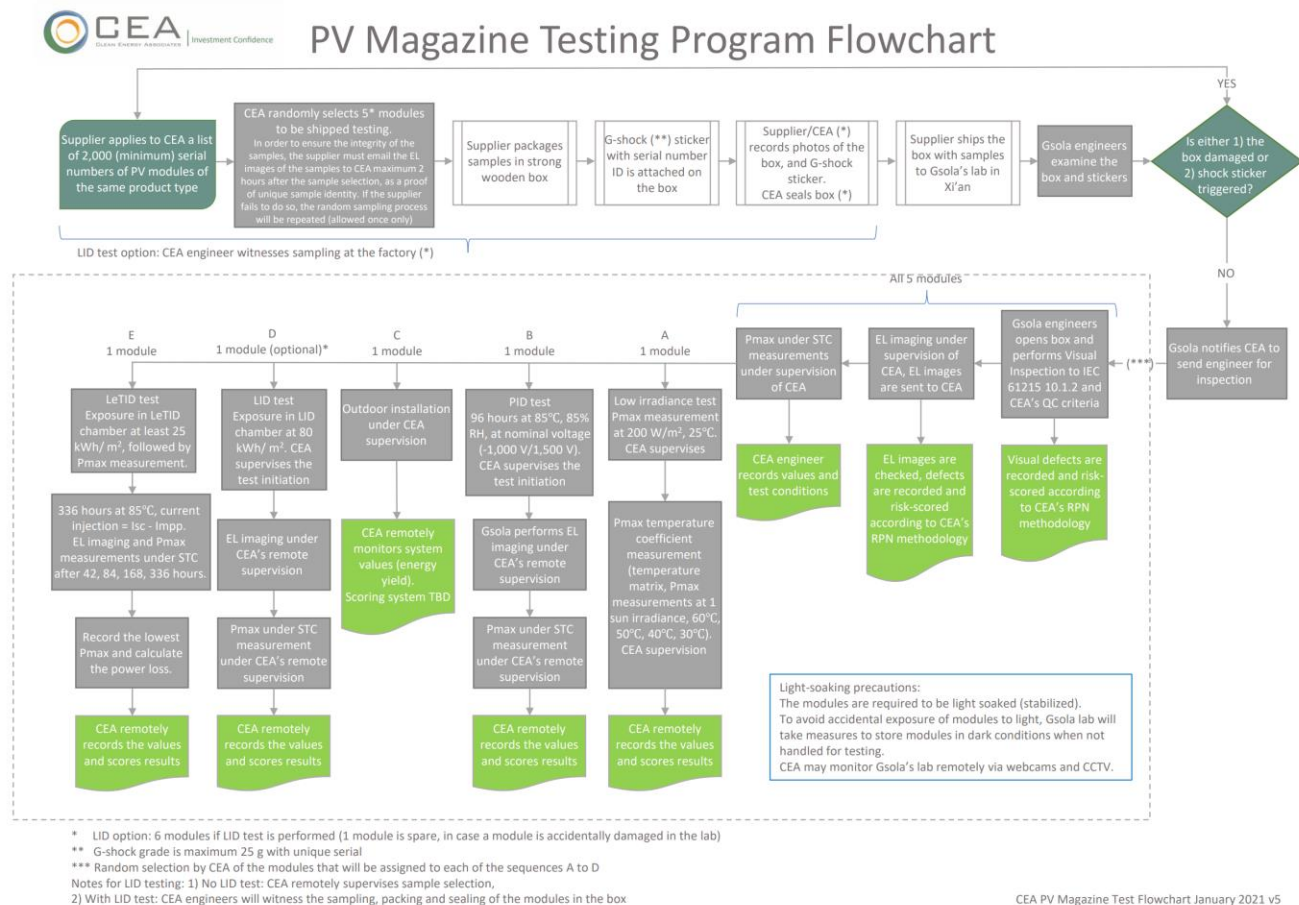


Figure 1 Test flowchart

2.2. Scoring methodology

For every product, 5 samples have been shipped to Gsola's lab to conduct the tests and inspections according to the above flowchart.

The following table describes the inspections and tests that have been applied on all products:

Table 1 Test/inspection grading system overview

	Test/inspection	# of samples	Method	Values	Average grade weight	Grades
1	Visual inspection	5	Inspection	RPN Scores	10%	1-100
2	EL image inspection	5	Inspection	RPN Scores	10%	1-100
3	Low irradiance efficiency loss	1	Test	%	25%	1-100
4	Pmax Temperature coefficient	1	Test	%/°C	25%	1-100
5	PID loss	1	Test	%	30%	1-100
6	LID loss (optional)	1	Test	%	NA	1-100
7	Outdoor installation and yield measurement	1	Energy Yield Monitoring	Periodic kWh/kWp	NA	NA

Notes:

1. The RPN scoring method has been developed by CEA and is used to evaluate and create risk scores of Visual and EL defects.
2. The weights are used to calculate the average grade for tests 1-5.

A number within the 1-100 range will be used to grade the results, so that the overall ranking of the products will reflect general industry practices and requirements:

Table 2 Detailed scoring system

	Grade range:	100	90	80	70	60	50	40	30	20	10	0
1	Visual inspection (RPN scores)	0	0.74	2.20	4.39	7.30	10.94	15.30	20.39	26.20	32.74	≥ 40
2	EL image (RPN scores)	0.00	2.03	4.62	7.75	11.43	15.65	20.43	25.75	31.62	38.03	≥ 45.00
3	Low irradiance loss	≤ -2.00%	-0.02%	1.78%	3.41%	4.87%	6.16%	7.27%	8.21%	8.98%	9.58%	≥ 10.00%
4	Pmax Temp. coefficient	≥ -0.300%	-0.343%	-0.382%	-0.417%	-0.448%	-0.475%	-0.498%	-0.517%	-0.532%	-0.543%	≤ -0.550%
5	PID loss	≤ 0.0%	0.7%	1.6%	2.7%	4.0%	5.5%	7.2%	9.1%	11.2%	13.5%	≥ 16.0%
6	LID loss (optional)	≤ -0.50%	0.35%	1.20%	2.05%	2.90%	3.75%	4.60%	5.45%	6.30%	7.15%	≥ 8.00%

Notes:

1. The Visual and EL Inspection RPN scores will be divided by the number of samples, to normalize the score, as the total number of samples may vary.
2. The correspondence of the scores/test results to the grades follows a binomial or linear relationship, anchored to certain key values that are generally accepted and employed in the PV industry. For example, a PID loss of 5%, which is the pass/fail threshold of the related IEC standard, will give a grade close to 50. In this sense, grades below 50 indicate a product performance that is below a generally acceptable threshold.

The scoring system shown in Table 2 is preliminary, and will be adjusted as the testing program develops, in order to better reflect the products standing per industry standards.

3. TEST DETAILS

A sample lot consists of 5 modules, one of which has been used as a spare for the chamber and outdoor testing, in case a module is accidentally damaged during handling at the lab. Refer to Table 3 and Table 4 for test sample and product information.

Table 3 Test sample information

Sample #	Serial number
1	S93201001901151
2	S93201001901229
3	S23200972725908

Table 4 Product information

Model	TSM-450DE17M(II)
Cell technology	Mono PERC
Cell number	144
Cell format	166 × 83 mm
Number of busbars	9
Junction box	IP68 rated
Laminate construction	Framed glass/glass

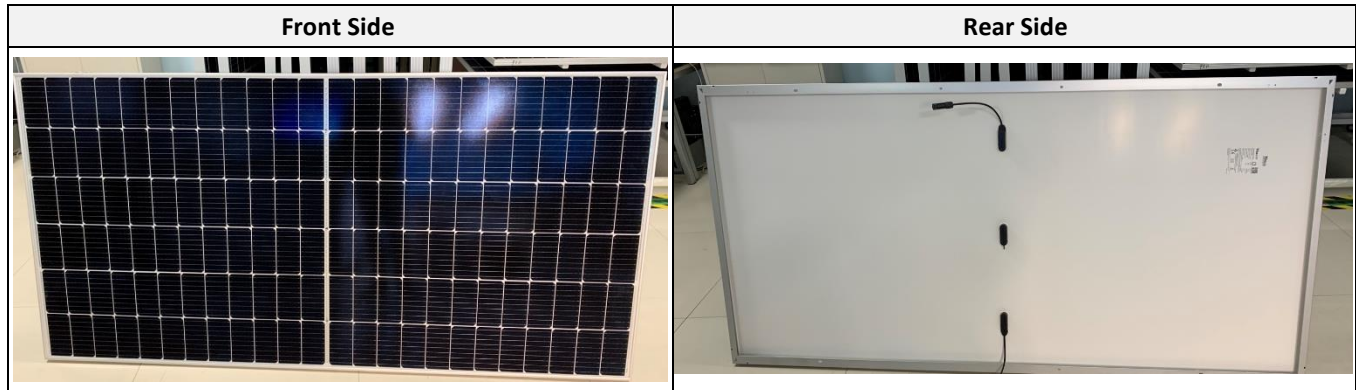


Figure 2 Product nameplate

3.1. Visual inspection

All 5 modules of each product sample lot have undergone visual inspection, according to CEA’s quality criteria for visual inspection. The defects found has been evaluated according to CEA’s scoring system. The scoring system is a modified version of CEA’s proprietary RPN (risk priority number) system, based on the formula $RPN\ score = Severity \times Detectability$.

Table 5 Product picture



The following table shows the visual inspection results, normalized for the number of tested modules:

Table 6 Visual inspection results

TSM-450DE17M(II)	Sample 1	Sample 2	Sample 3	Score	Grade
Visual inspection	None	None	None	0	100

3.2. EL image Inspection

The same sample lot was inspected for EL defects.

Table 7 shows the EL inspection results normalized for the number of tested modules. Visual and EL inspection scores are shown below in

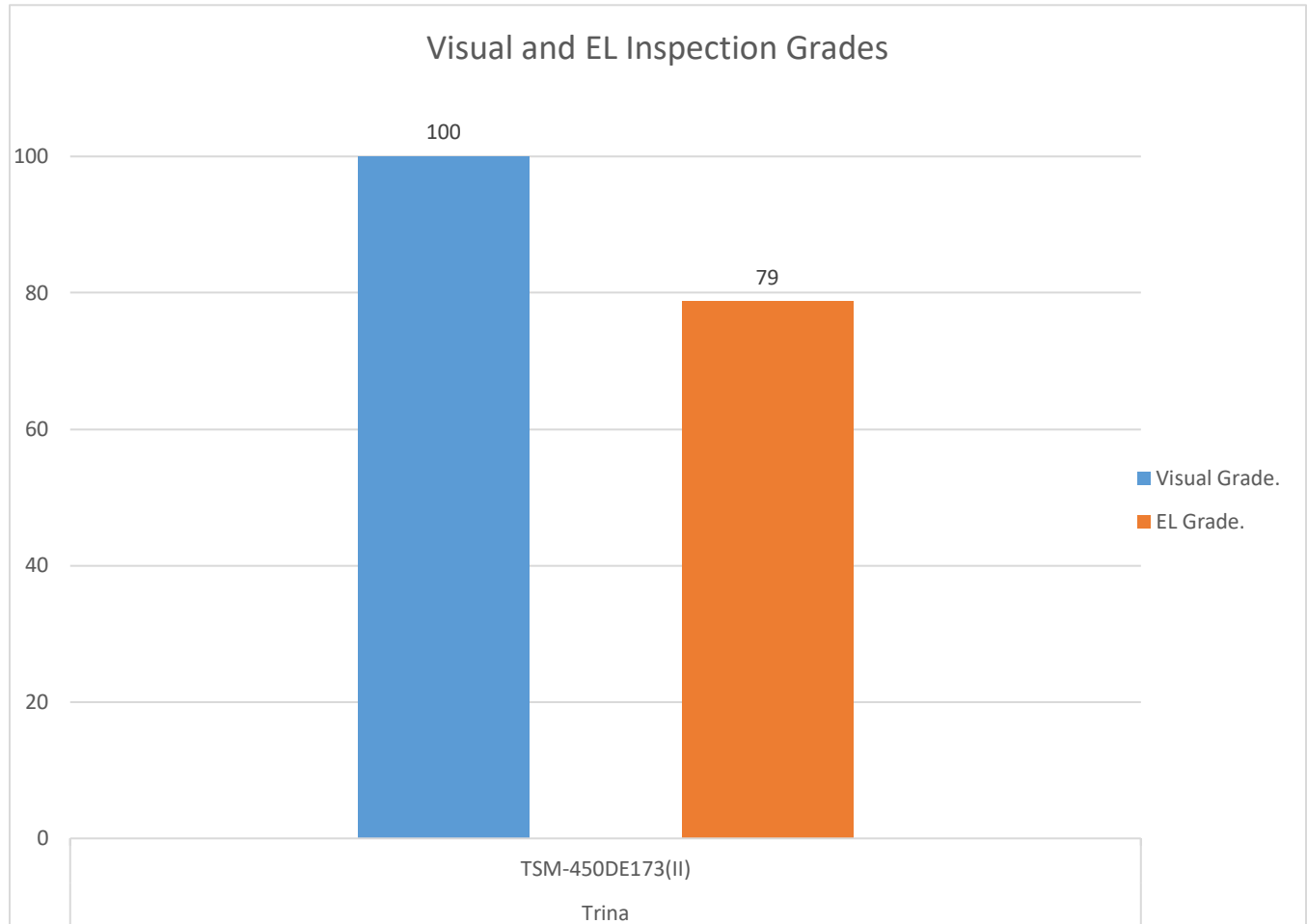


Figure 3.

Table 7 EL image inspection results

TSM-450DE17M(II)	Sample 1	Sample 2	Sample 3	Score	Grade
EL image inspection	None	None	Poor soldering	5	79

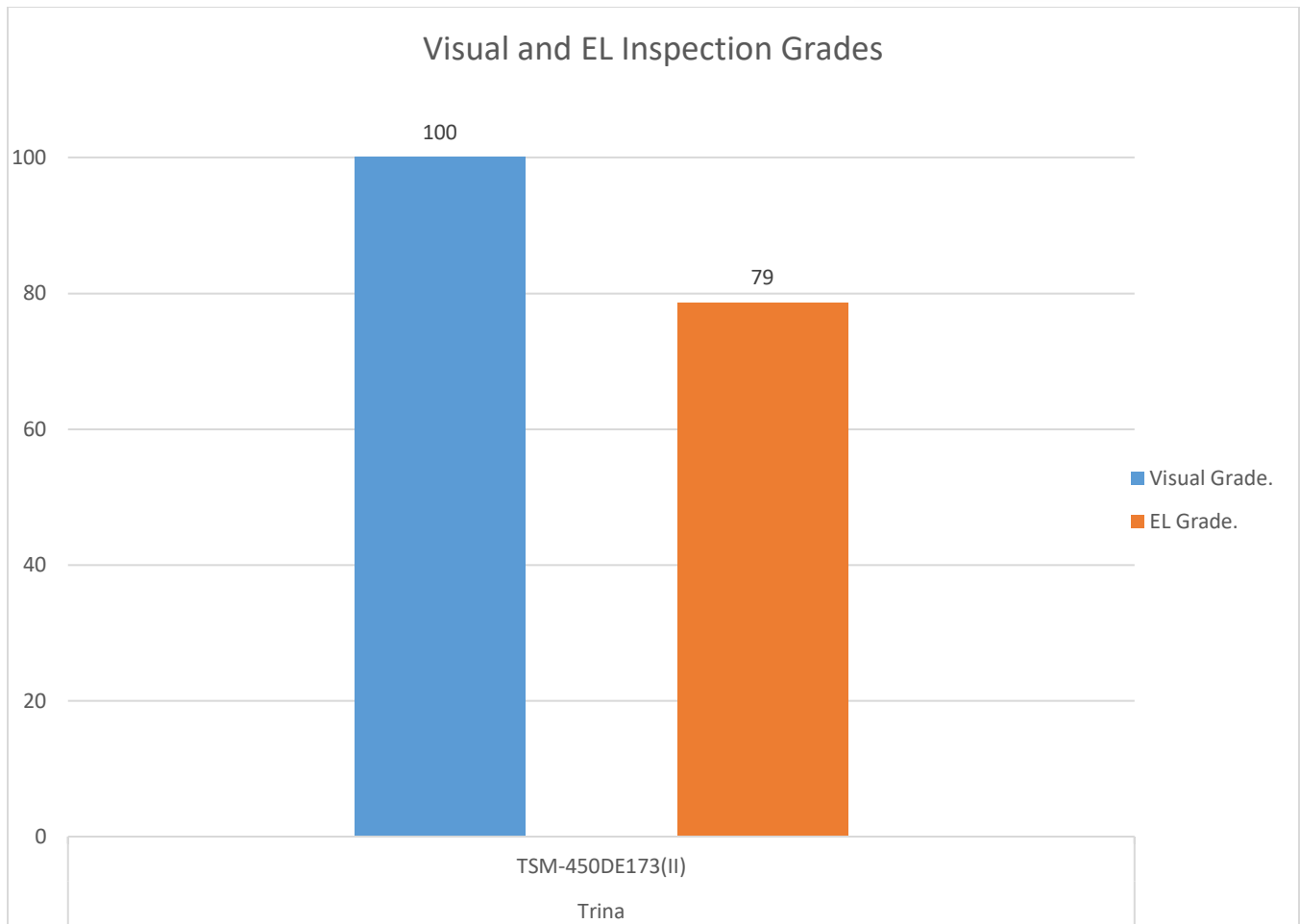


Figure 3 Visual and EL inspection results

3.3. Low irradiance efficiency loss test

The efficiency loss is calculated by the following formula:

$$\text{Efficiency loss} = 1 - \left[\left(\frac{\text{Pmax at low irradiance conditions}}{\text{Pmax at STC}} \right) * \left(\frac{1,000}{200} \right) \right]$$

Table 8 and Figure 4 show the low irradiance efficiency test results for the front side.

Table 8 Low irradiance test results

TSM-450DE17M(II)	Sample 1	Sample 2	Sample 3	Grade
Front side low irradiance efficiency loss (%)	5.25%			57

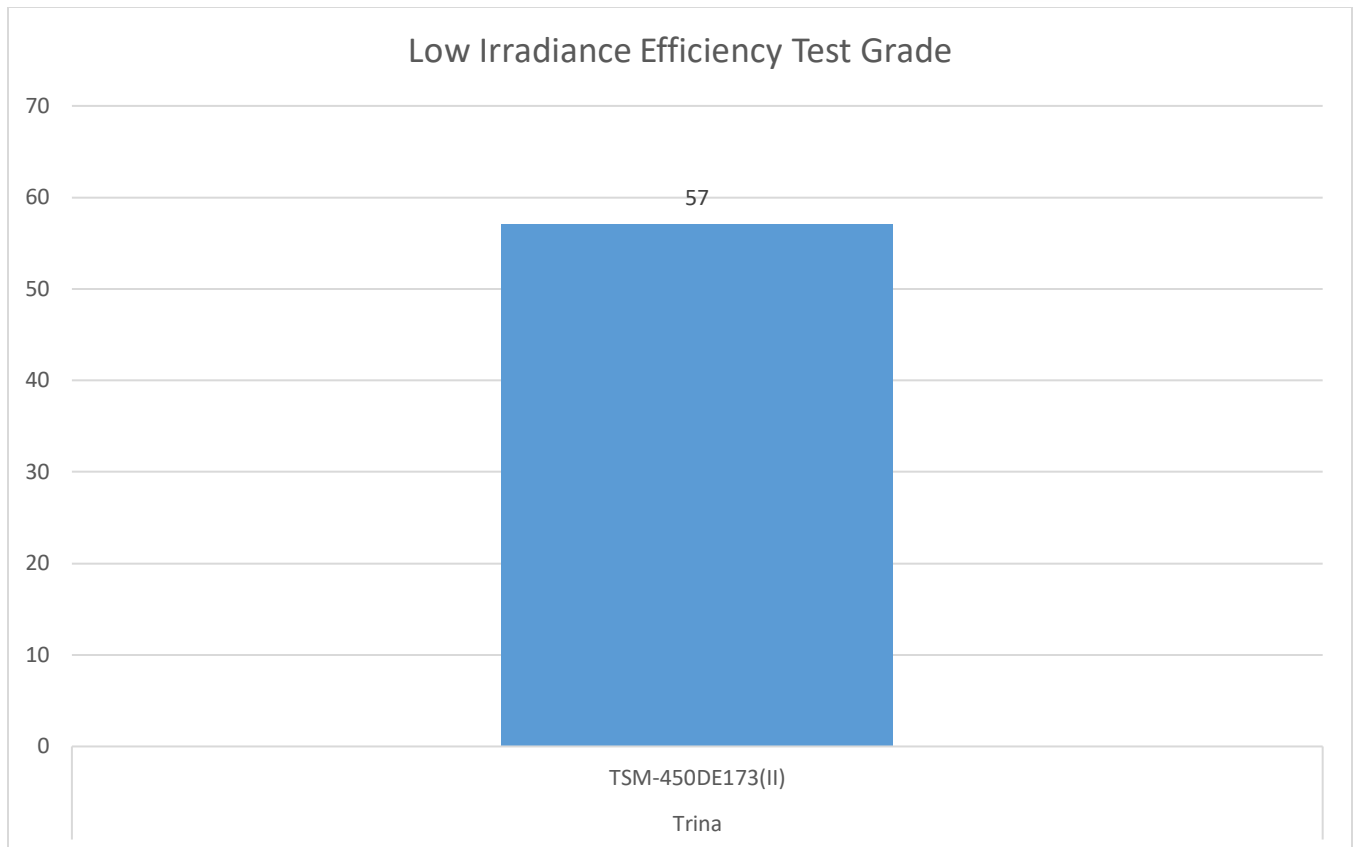


Figure 4 Low irradiance test result

3.4. Pmax temperature coefficient test

Table 9 and Figure 5 depict the Pmax temperature coefficient test results.

Table 9 Pmax temperature coefficient test result

TSM-450DE17M(II)	Sample 1	Sample 2	Sample 3	Grade
Pmax Temperature coefficient (%/°C)	-0.34%			91

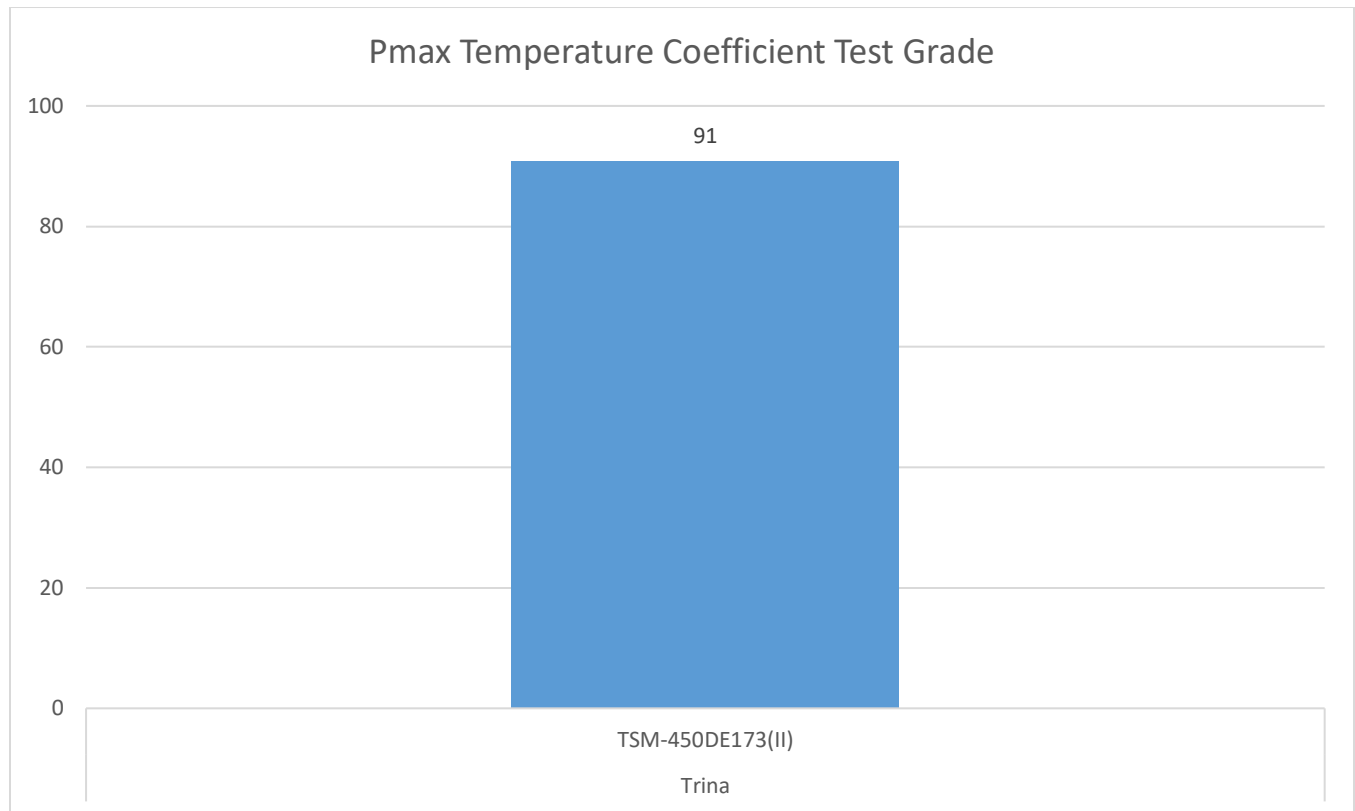


Figure 5 Pmax temperature coefficient test result

3.5. PID loss test

Table 10 and Figure 6 depicts the PID loss test results for the front side at **1500 V**:

Table 10 PID loss test result

TSM-450DE17M(II)	Sample 1	Sample 2	Sample 3	Grade
Front side PID loss (%)		2.48%		72

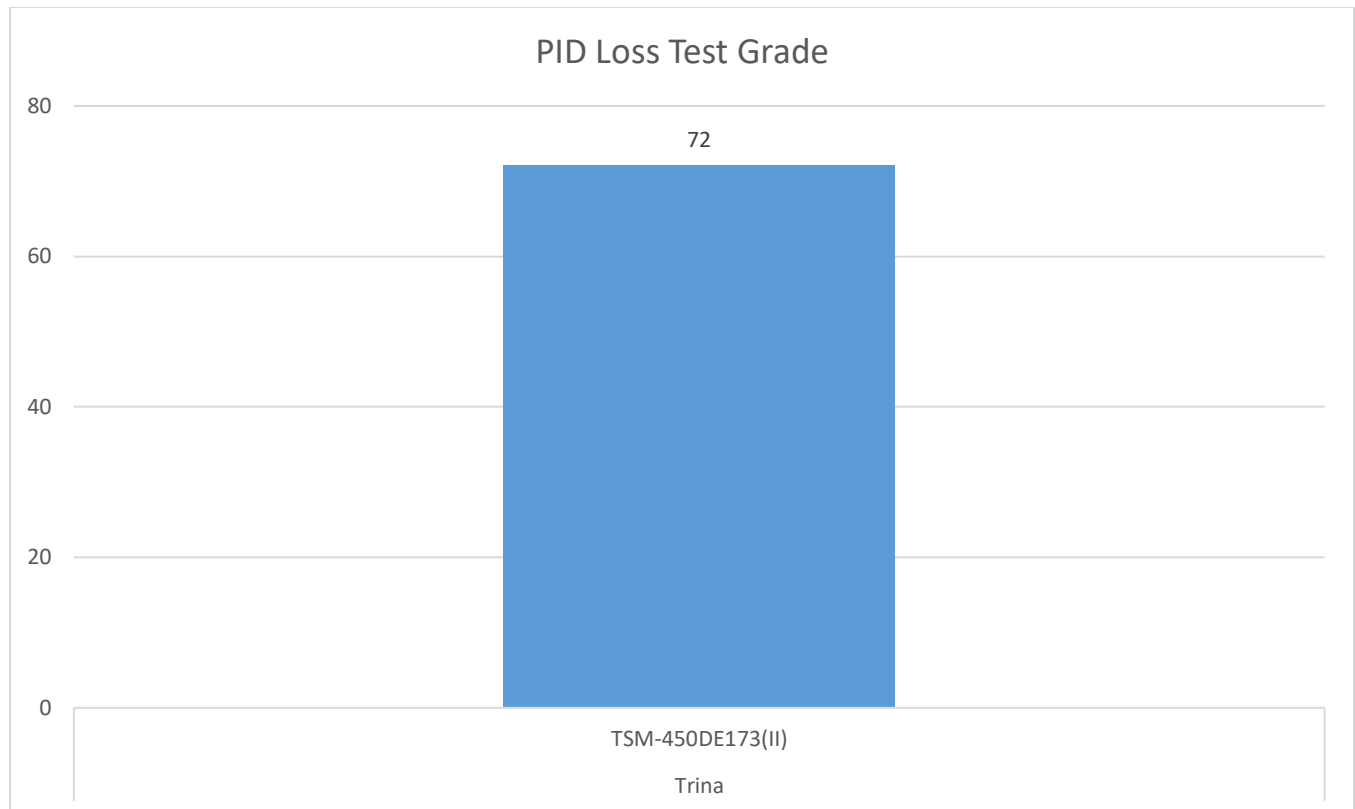


Figure 6 PID loss test result

3.6. Score overview

Figure 7 shows the overview of the test scores. Figure 8 shows the average score.

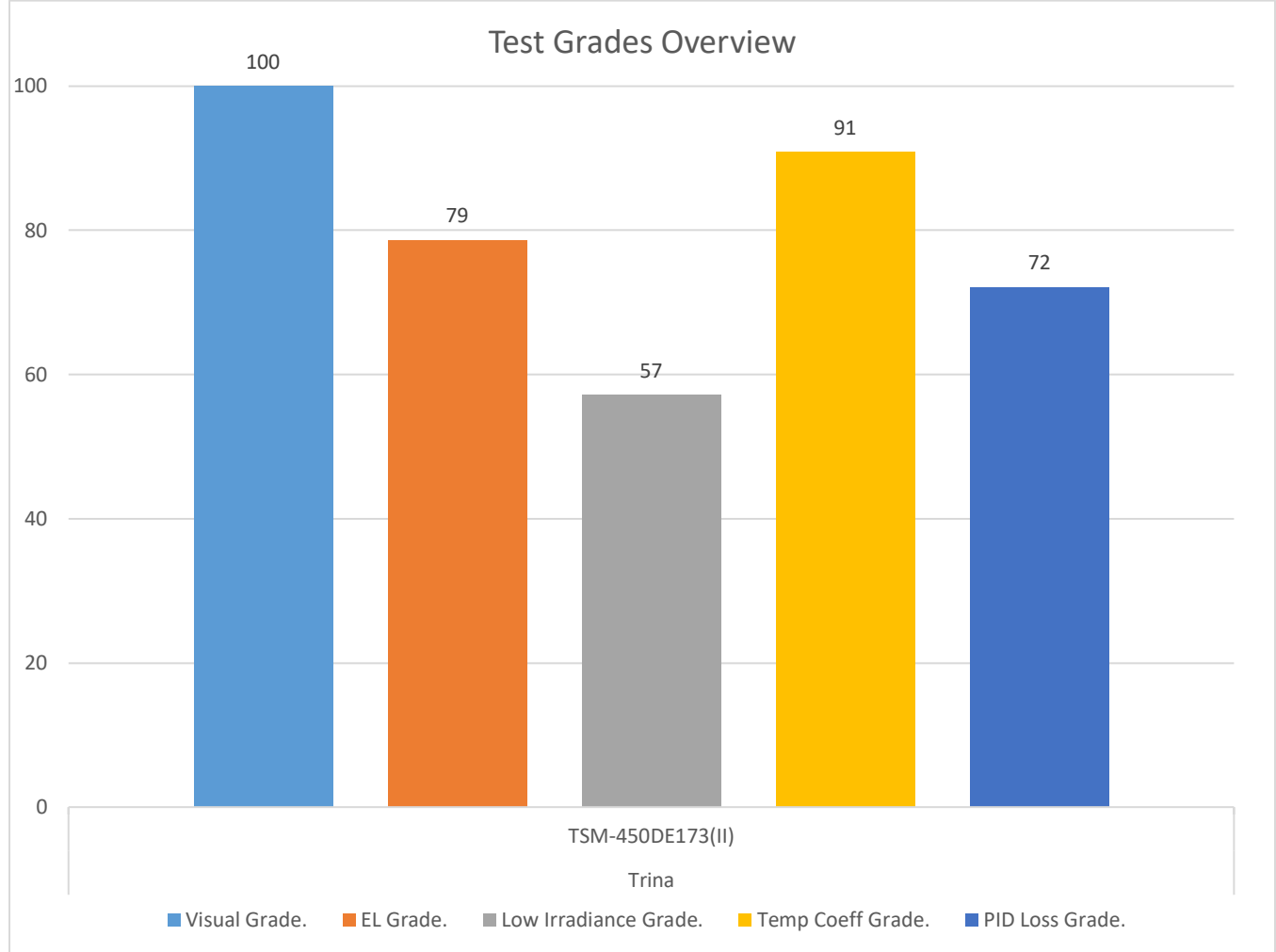


Figure 7 Test results overview

NOTE: The Average grade does **NOT** include the LID test, as it is optional and not performed for all products.

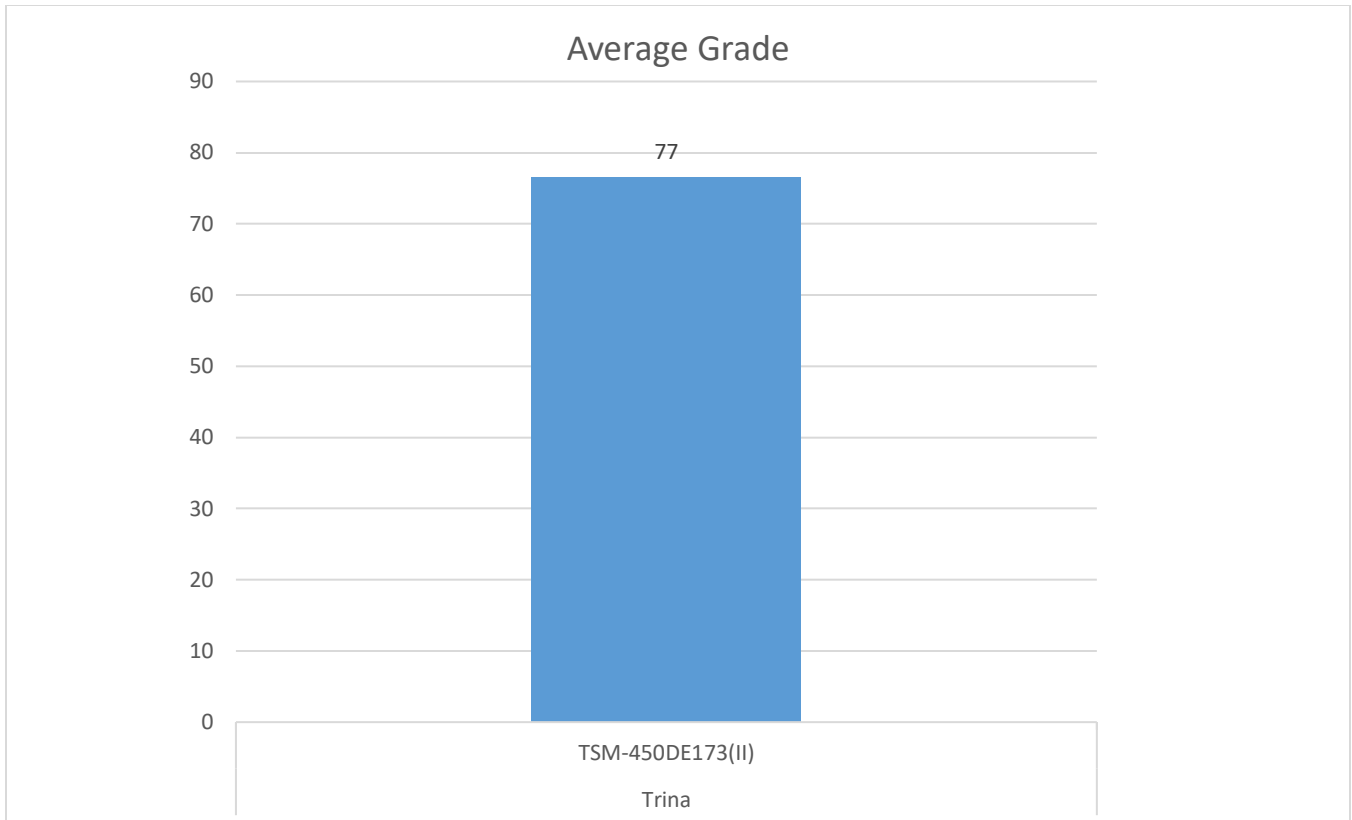


Figure 8 Average test grade

Appendix 1 - TSM-450DE17M(II) Datasheet

Mono Multi Solutions

THE
TALLMAX^M
FRAMED 144 LAYOUT MODULE

144 LAYOUT
MONOCRYSTALLINE MODULE







435-460W
POWER OUTPUT RANGE

21.0%
MAXIMUM EFFICIENCY

0~+5W
BINNING TOLERANCE

Founded in 1997, Trina Solar is the world's leading total solution provider for solar energy. With local presence around the globe, Trina Solar is able to provide exceptional service to each customer in each market and deliver our innovative, reliable products with the backing of Trina as a strong, bankable brand. Trina Solar now distributes its PV products to over 100 countries all over the world. We are committed to building strategic, mutually beneficial collaborations with installers, developers, distributors and other partners in driving smart energy together.


Comprehensive Products and System Certificates
IEC61215/IEC61730/IEC61701/IEC62716
ISO 9001: Quality Management System
ISO 14001: Environmental Management System
ISO14064: Greenhouse Gases Emissions Verification
ISO45001: Occupational Health and Safety Management System

Trinasolar

PRODUCTS
TSM-DE17M(II)

POWER RANGE
435-460W



High power Mono Perc

- Up to 460W front power and 21.0% module efficiency with half-cut and MBB (Multi Busbar) technology bringing more BOS savings
- Lower resistance of half-cut and good reflection effect of MBB ensure high power

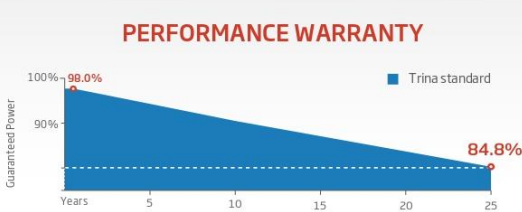
High reliability

- Ensured PID resistance through cell process and module material control
- Resistant to salt, acid and ammonia
- Mechanical performance: Up to 5400 Pa positive load and 2400 Pa negative load

High energy generation

- Excellent IAM and low light performance validated by 3rd party with cell process and module material optimization
- Better anti-shading performance and lower operating temperature

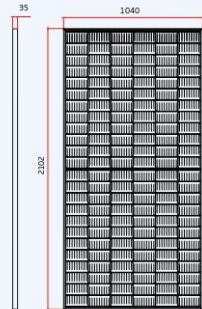
PERFORMANCE WARRANTY



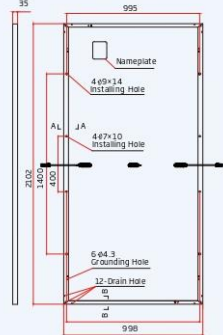
Years	Guarantee Power (%)
0	99.0%
25	84.8%

Trina standard

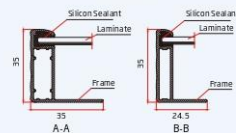
DIMENSIONS OF PV MODULE(mm)



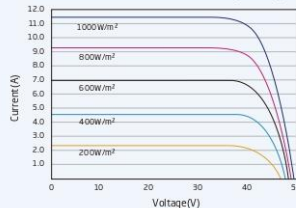
Front View



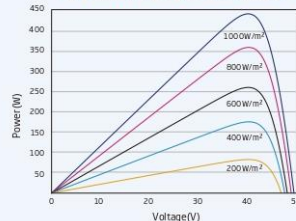
Back View



I-V CURVES OF PV MODULE(445W)



P-V CURVES OF PV MODULE(445W)



ELECTRICAL DATA (STC)

Peak Power Watts- P_{MAX} (Wp) *	435	440	445	450	455	460
Binning Tolerance- P_{MAX} (W)	0 ~ +5					
Maximum Power Voltage- V_{MPP} (V)	40.5	40.7	40.8	41.0	41.2	41.3
Maximum Power Current- I_{MPP} (A)	10.74	10.82	10.90	10.98	11.06	11.13
Open Circuit Voltage- V_{OC} (V)	49.0	49.2	49.4	49.6	49.8	50.0
Short Circuit Current- I_{SC} (A)	11.31	11.39	11.46	11.53	11.61	11.68
Module Efficiency η_m (%)	19.9	20.1	20.4	20.6	20.8	21.0

STC: Irradiance 1000W/m², Cell Temperature 25°C, Air Mass AM1.5.

*Measuring tolerance: $\pm 3\%$.

ELECTRICAL DATA (NOCT)

Maximum Power- P_{MAX} (Wp)	328	332	336	340	344	347
Maximum Power Voltage- V_{MPP} (V)	38.2	38.4	38.5	38.7	38.9	39.1
Maximum Power Current- I_{MPP} (A)	8.60	8.66	8.71	8.77	8.84	8.89
Open Circuit Voltage- V_{OC} (V)	46.1	46.3	46.5	46.6	46.8	47.0
Short Circuit Current- I_{SC} (A)	9.11	9.18	9.24	9.29	9.36	9.41

NOCT: Irradiance at 800W/m², Ambient Temperature 20°C, Wind Speed 1m/s.

MECHANICAL DATA

Solar Cells	Monocrystalline
Cell Orientation	144 cells (6 × 24)
Module Dimensions	2102 × 1040 × 35 mm (82.76 × 40.94 × 1.38 inches)
Weight	24.0 kg (52.9lb)
Glass	3.2 mm (0.13 inches), High Transmission, AR Coated Heat Strengthened Glass
Encapsulant Material	EVA/POE
Backsheet	White
Frame	35 mm (1.38 inches) Anodized Aluminium Alloy
J-Box	IP 68 rated
Cables	Photovoltaic Technology Cable 4.0mm ² (0.006 inches ²), Portrait: N 280mm/P 280mm(11.02/11.02inches) Landscape: N 1400 mm /P 1400 mm (55.12/55.12 inches)
Connector	MC4 EVO2/ TS4

TEMPERATURE RATINGS

NOCT (Nominal Operating Cell Temperature)	43°C ($\pm 2^\circ\text{C}$)
Temperature Coefficient of P_{MAX}	-0.34%/°C
Temperature Coefficient of V_{OC}	-0.25%/°C
Temperature Coefficient of I_{SC}	0.04%/°C

(Do not connect Fuse in Combiner Box with two or more strings in parallel connection)

MAXIMUM RATINGS

Operational Temperature	-40~+85 °C
Maximum System Voltage	1500V DC (IEC)
Max Series Fuse Rating	20A

WARRANTY

12 year Product Workmanship Warranty
25 year Power Warranty
2% first year degradation
0.55% Annual Power Attenuation

(Please refer to product warranty for details)

PACKAGING CONFIGURATION

Modules per box: 31 pieces
Modules per 40' container: 682 pieces