this Webinar is volytica diagnostics

20 September 2023

8:00 am – 9:00 am | C 10:00 am -11:00 am | E 4:00 pm – 5:00 pm | C

CST, Mexico City EDT, New York City CEST, Berlin



BESS diagnostics for holistic lifecycle management



Marija Maisch Editor pv magazine



Vincenzo Putignano Head of O&M BESS at global level Enel Green Power



Arthur Claire Head of Technology Sinovoltaics



Claudius Jehle CEO & Founder volytica diagnostics

Welcome!



Do you have any questions? ?
Send them in via the Q&A tab.
We aim to answer as many as we can today!
You can also let us know of any tech problems there.

We are recording this webinar today. A We'll let you know by email where to find it and the slide deck, so you can re-watch it at your convenience.

BESS Diagnostic for reducing O&M cost and becoming peak hunter



Green Power

BESS: the new resource for the system

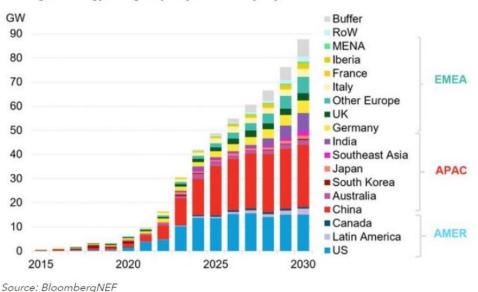
Main drivers for development

Current market trends in various geographies are creating growing opportunities for energy storage developments

- Increasing RES penetration: solar and wind dominate the future of electricity increasing volatility and mismatch of power demand and supply
- Phase out synchronous capacity, mainly coal driven by long term decarbonisation goals to fight climate change
- Diffusion of small scale embedded generation
- Decreasing battery costs (driven by EV), makes BESS competitive with gas peaker plants
- Regulatory frameworks already present in some countries allowing energy storage to operate in the energy markets, not without significant challenges
- Specific mandates are being launched in different countries with incentives for energy storage which can act as a core driver for short term deployment based on financial support

Battery storage will be a key component of the electricity system of the future

BUT IT'S REALITY ALREADY



Global gross energy storage capacity additions by key market

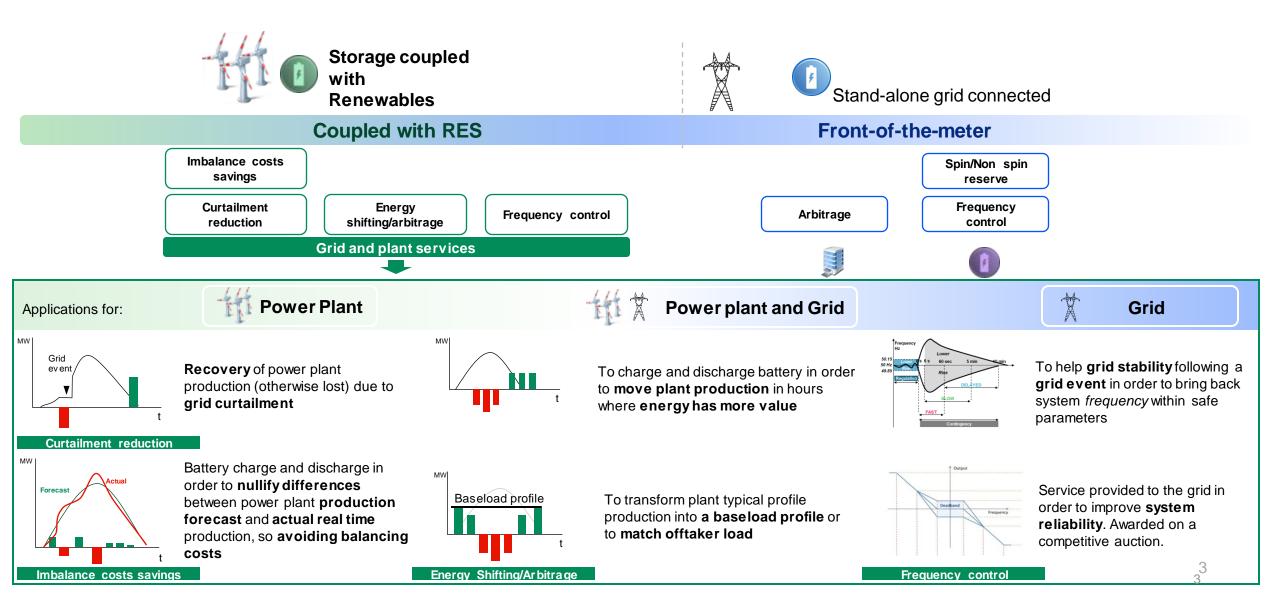
- Over 26GW in operation within 2025
- 23% annual growth until 2025
- Capacity doubled since 2020 report by BNEF
- Year 2025:
 - \circ USA ~ 38% of capacity







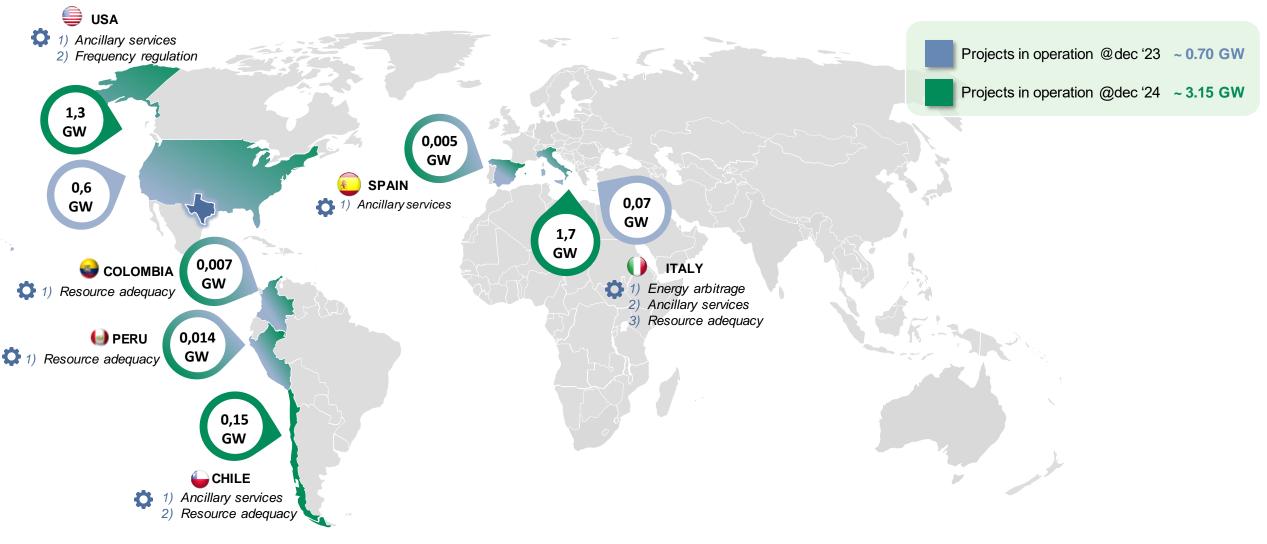
Provide a wide range of services, both to plant and to the grid



Enel Green Power Energy Storage Footprint



BESS Projects in operations @dec'23 vs @dec'24

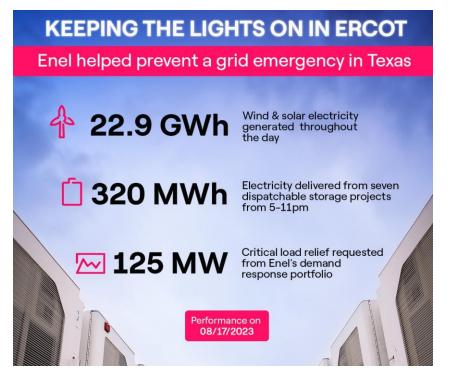




Most recent BESS benefits

Grid emergency response



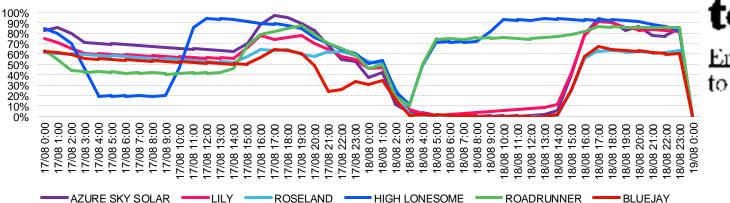




Batteries added to Texas power grid this summer may have helped avert blackouts, companies say

Battery power on grid set to triple

<u>Enel</u> boosts storage to 520 megawatts







- Supply chain challenges
- Lack of knowledge and experience on batteries
- O&M strategies vs Market Opportunities (peak hunters vs continous availability model)
- Degradation of the batteries vs Market Opportunities

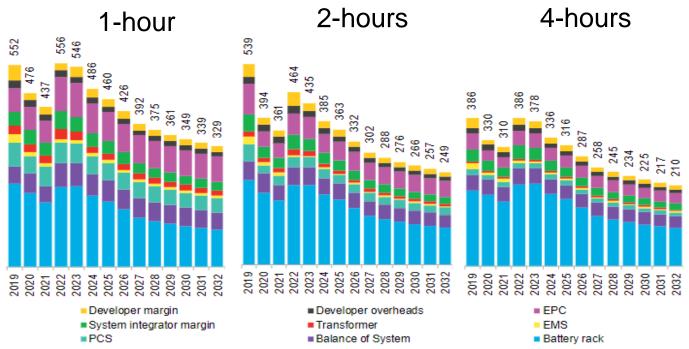


Supply chain crisis has disrupted the BESS industry

C Green Power

...but outlook is improving

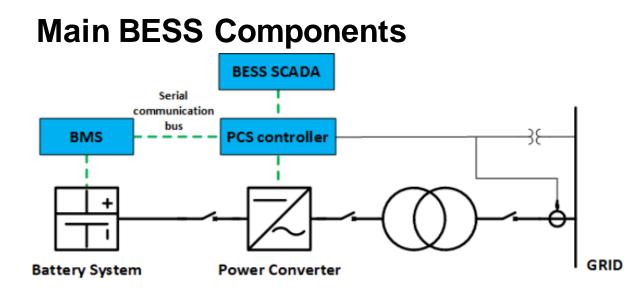
Logistical challenges	Raw Material	Explosive demand EV
Delays and higher transportation cost	Scarcity and Price Volatily	Battery shortage
Lockdowns and Russia-Ukraine war affect port handling and shipping causing transportation delays and freight price increseas	Limited raw material supply increases price and volatily of battery metals (especially lithium carbonate)	Increase in EV demand, leads large EV manufacturer to gobble-up cell production capacity, resulting in little availability for stationary storage



Source: BloombergNEF, survey responses. Note: Prices for 2022 are based on survey responses up to November 2022.









- High knowledge and experience on electrical equipments from LV to HV
- Need to improve competencies and experience on lithium batteries.
 System integrators are not always able to provide it and OEM of batteries are not always interested in O&M activities.
- Need to rely on a technical specialist of a third party in batteries



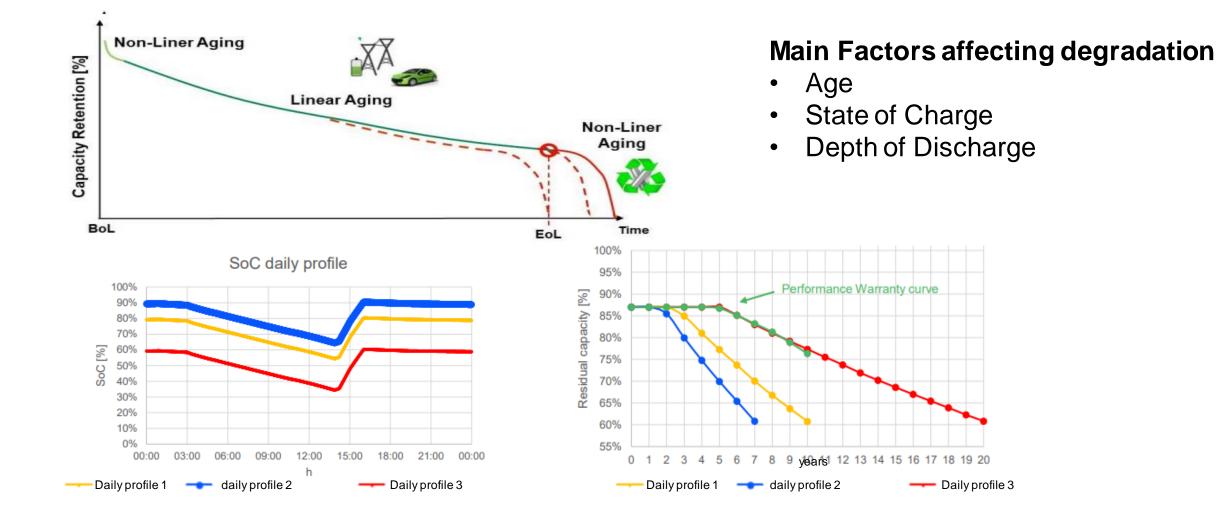
"Peak hunters" vs continous availability strategy



*Yearly Outages: calculated based on maintenance plan man-hours and the expected failure rate for the main BESS Systems

Batteries Degradation vs Market Opportunities





Optimize the balance between asset performance reduction and bidding strategy is a key point to make the plant healthy as long as possible





Video Lily BESS https://www.youtube.com/watch?v=yl3qzvYjMOY (Lily)

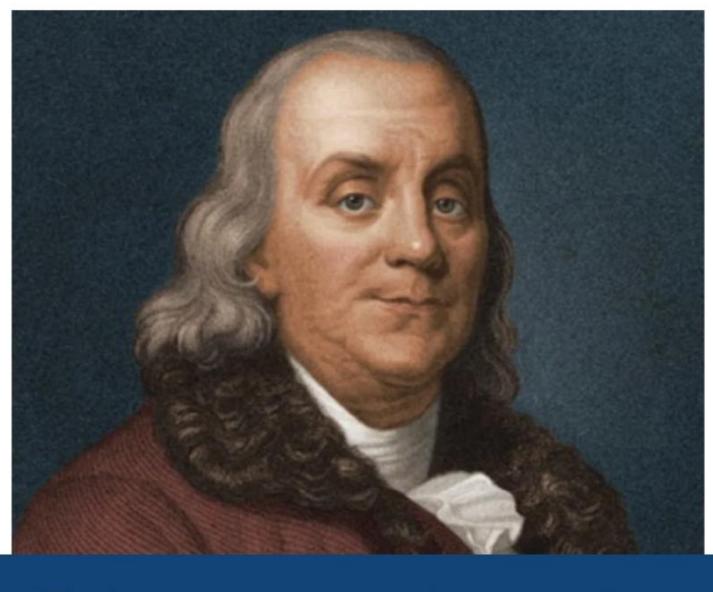


Frequent BESS issues found during Factory Acceptance Testing (FAT)

September 20th 2023

STATEMENT OF CONFIDENTIALITY

This presentation and supporting materials contain confidential and proprietary business information of Sinovoltaics Group Limited. These materials may be printed or photocopied for use in evaluating the proposed project, but are not to be shared with other parties.



"The bitterness of poor quality remains long after the sweetness of low price is forgotten." -Benjamin Franklin



• What is a FAT?

• Why is it important?

What kind of defects do we find at factories

HOW FAT ARE YOU?

- Factory Acceptance Testing
- Battery Energy Storage System (BESS)
- Mix of Visual Inspection + Functional Test
- Transfer of ownership from supplier to owner

SINOVOLTAICS: WHY FAT IS IMPORTANT? -> AVOID THE HEADLINES



Tesla Megapack caught on fire at giant batt...



PV Magazine Fire at PG&E's Tesla battery in ...



Crews battle Tesla battery fire at Mooraboo...



III Estero Bay News Questions Over Battery Plants After Moss...



(The Guardian Tesla big battery fire in Victori...



Energy Storage News Investigation confirms cause of fire at T...



Hackaday Tesla's Megapack Battery Burned Fo...



CleanTechnica Here's What Tesla Learned From Last Year ...





 Energy Storage News Fire at PG&E's California T... Tesla 450MWh Victorian Big Battery in...



🛞 Drive Tesla Fire reported at PG&E Elkhorn BESS in ...



Solar Power World Just how concerned should the solar ind...

Tesla Megapack battery ignites at substation after less than 6 months

SINOVOLTAICS ZERO RISK SOLAR - ELIMINATE RISK AND GUARANTEE SOLAR PROJECT ROI



A CNBC



Sydney Morning Herald Toxic smoke warning after fire break...



Tesla Megapack fire highlights early-sta...



Facing the heat - everoze



Autoblog Tesla Megapack unit catches fire in Austr...



S Teslarat PG&E's Tesla battery facility catches fir... UPDATE: Tesla's PG&E facility at Elkhorn catch...

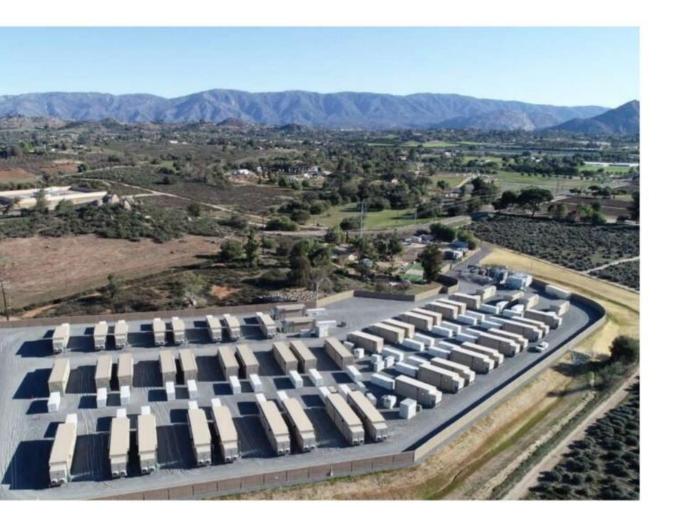
SINOVOLTAICS: WHY FAT IS IMPORTANT? → ENSURE YOUR ROI

Terra-Gen: Faulty sprinkler system forced the decommissioning of stolen Valley Center LG batteries

By Cameron Murray

March 9, 2023

"In response to your inquiry about why the battery packs were decommissioned just one year after the system was energized, in April of 2022, a sensor system fault triggered the water-based protection systems resulting in the batteries in question to be taken out of service."

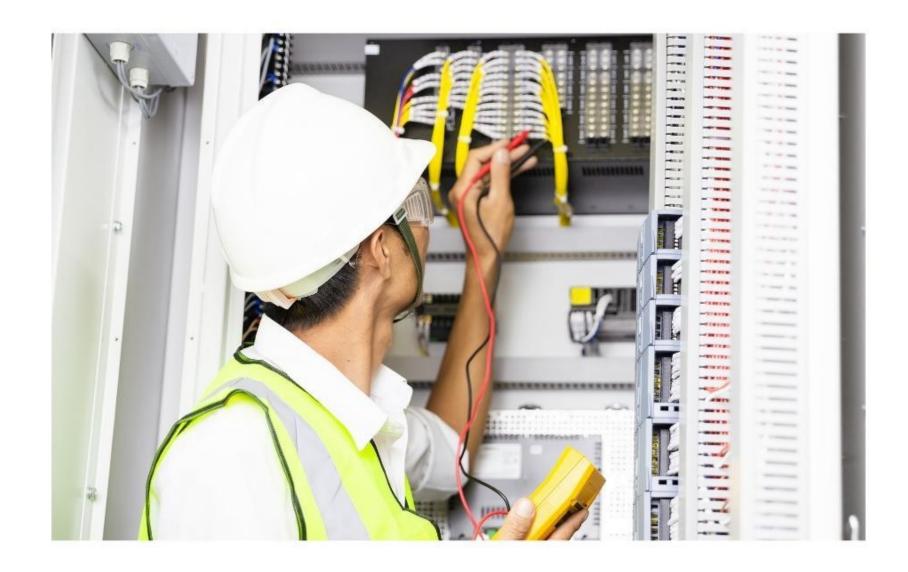




- No FAT standard
- Standards like UL 9540A are only for design
- Everyone can make its own tests
- Case by case basis
- Supplier want to ship as soon as possible

SINOVOLTAICS TESTS PERFORMED DURING FAT

- Visual Inspection
- Component measurements
- BESS integration
- Performance tests



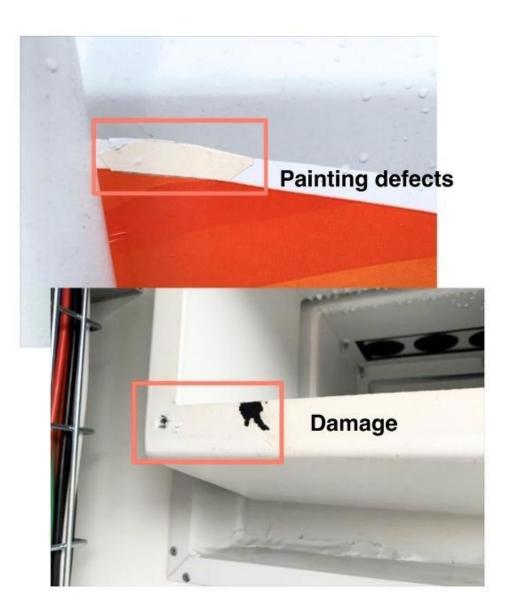
FREQUENT BESS ISSUE #1 VISUAL INSPECTION DEFECT

It won't impact your **BESS** performance, but....



FREQUENT BESS ISSUE #1 VISUAL INSPECTION DEFECT







FREQUENT BESS ISSUE #2 FIRE SAFETY SYSTEM NOT WORKING

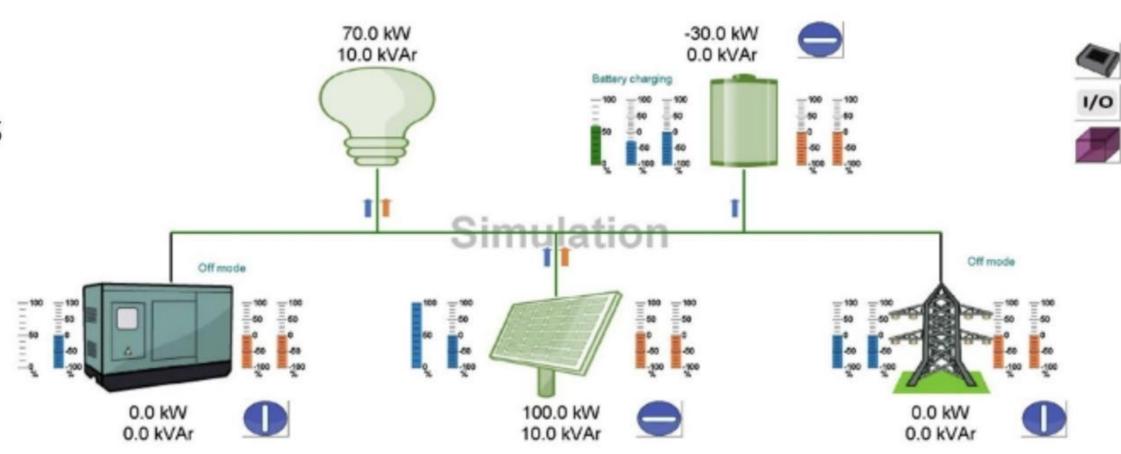
Found 1/3 of the time...



FREQUENT BESS ISSUE #3 BESS SOFTWARE INTEGRATION ISSUE

Confirm the follow systems are well integrated:

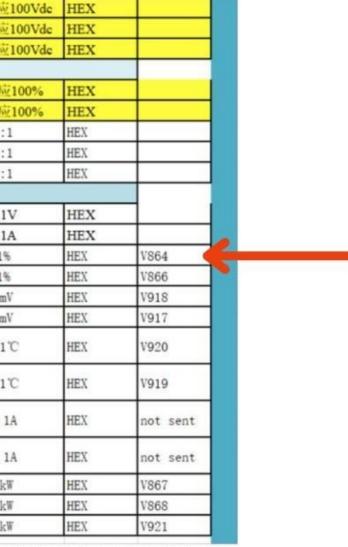
- BESS-EMS
- PCS-BMS



FREQUENT BESS ISSUE #3 BESS SOFTWARE INTEGRATION ISSUE

PCS Modbus addresses	- I de la companya de						
	0x03	1202 (04B2)	2	U16	floating charge voltage		1000对应10
		1203 (04B3)	2	U16	On grid EOD (high		1000对应10
		1204 (04B4)	2	U16	off grid EOD (low voltage)		1000对应10
		Lithium battery Settings read					
		1210(04BA)	2	U16	on grid DOD		100对应1
	0x03	1211(04BB)	2	U16	off grid DOD		100对应1
	0x03	1212 (04BC)	2	U16	Charging voltage	[150, 850]	1:1
		1213 (04BD)	2	U16	Discharge Voltage	[150, 850]	1:1
		1214 (04BE)	2	U16	Charging current limit	[0, 1500]	1:1
		BMS Upload Battery Information Read					
		1220(04C4)	2	U16	Battery Total Voltage		0.1V
		1221(04C5)	2	S16	Battery Curret		0.1A
		1222(04C6)	2	U16	SOC		1%
		1223(04C7)	2	U16	SOH		1%
		1224(04C8)	2	U16	Max Single Cell Voltage		1mV
		1225(04C9)	2	U16	Min Single Cell Voltage		1mV
	0x03	1226(04CA)	2	U16	Max Single Cell Temperature		0.1°C
		1227(04CB)	2	U16	Min Single Cell Temperature		0.1°C
		1228(04CC)	2	U16	Charge Current Limit Piont		0. 1A
		1229(04CD)	2	U16	Disharge Current Limit Piont		0. 1A
		1230(04CE)	2	U16	Charge Limit Power		1kW
		1231(04CF)	2	U16	Disharge Limit Power		1kW
		1232(04D0)	2	U16	Battery Status	U: Normal, 1: Forb	1kW

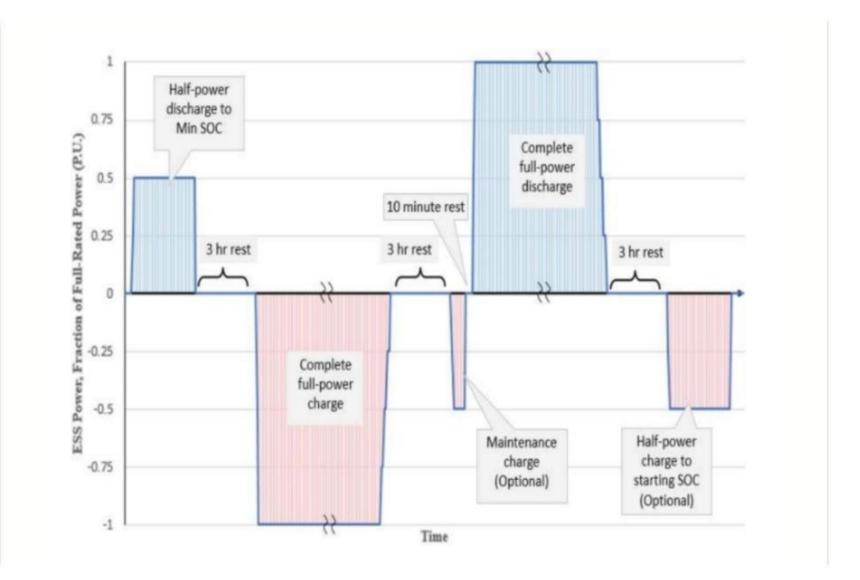
SINOVOLTAICS ZERO RISK SOLAR - ELIMINATE RISK AND GUARANTEE SOLAR PROJECT ROI



EMS Modbus addresses

FREQUENT BESS ISSUE #4 FAIL BESS PERFORMANCE TEST

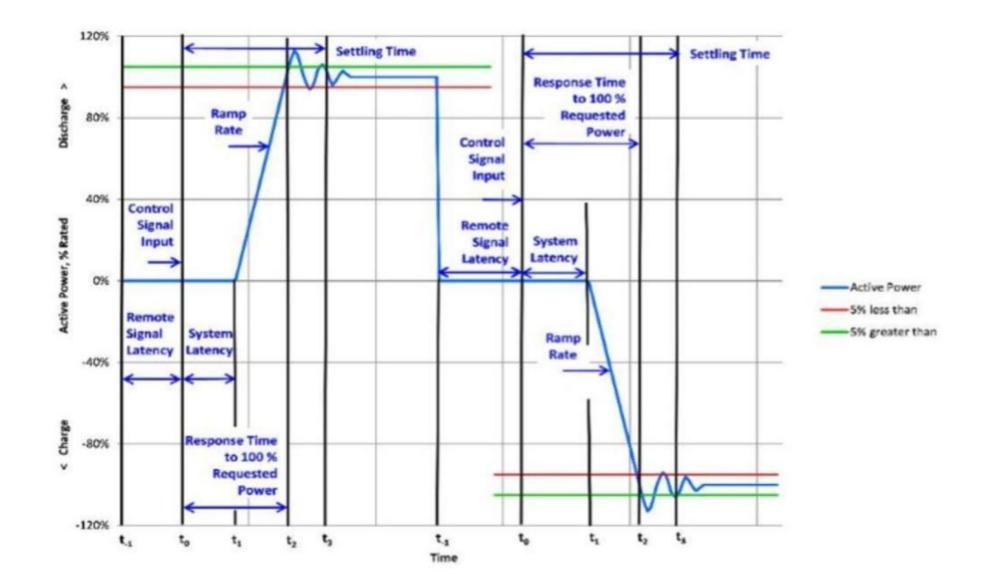
Operation performance test charging & discharging profile





FREQUENT BESS ISSUE #4 FAIL BESS PERFORMANCE TEST

Full charge and full discharge response tests profile

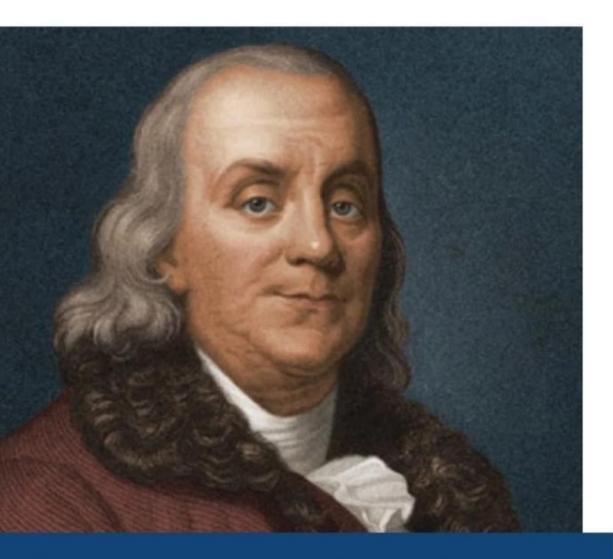




CONCLUSION ABOUT BESS FAT

- Align on the BESS tests to be performed
- Have someone on site to confirm the FAT results
- Ensure the BESS integration test (if any) are scheduled ahead
- Tests your BESS at maximum power/specifications

"The bitterness of poor quality remains long after the sweetness of low price is forgotten." -Benjamin Franklin



CERTIFICATION AND ACCREDITATION





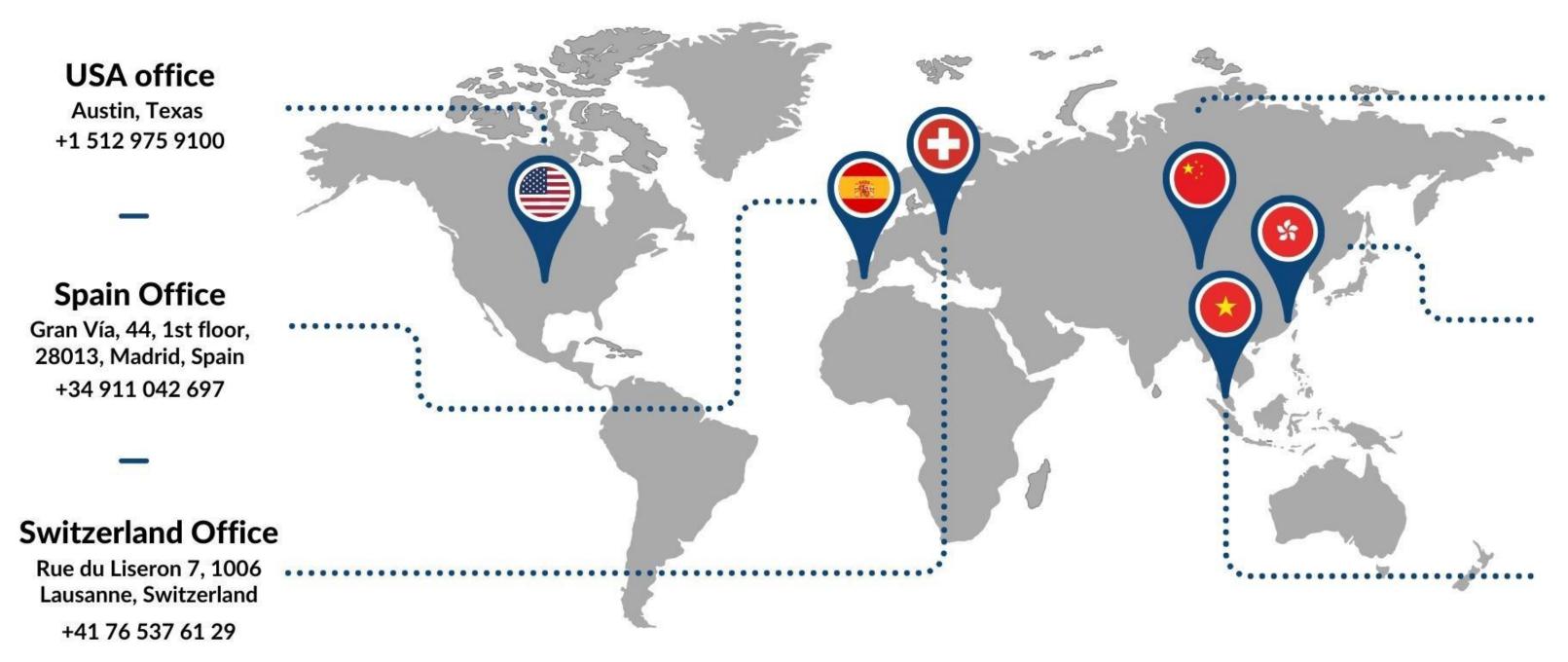


SINOVOLTAICS TRACK RECORD









CONTACT OR VISIT US

China Office

4718 Gonghexin Road, Shanghai, China +86 21 6627 0298

Hong Kong Office

5 Tai Mong Tsai Road, Sai Kung, Hong Kong +852 6350 2097

Vietnam Office

94 Xuan Thuy, Ho Chi Minh City, Vietnam +84 89 8455 4455 97

contact@sinovoltaics.com

\mathbf{V} volytica diagnostics







Holistic Life Cycle Management for BESS! 2023-09-20, PV magazine webinar



volytica diagnostics

A Brief Introduction

volytica diagnostics

We have more than 10 years of practical experience with applied battery diagnostics across industries



First European E-Busses Monitored

volytica's predecessor research group at Fraunhofer monitored some of the first e-busses in Europe (<u>link</u>, <u>link</u>)



IVI



Launch of First Battery Monitoring Platform

IVImon, the first version of today's *vdx engine,* is launched into pre-commercial operation by Fraunhofer IVI



Spinoff from the Fraunhofer Gesellschaft

For further growth and industrialization, volytica is spun out of Fraunhofer Society as a independent company

2023

3 One of Europe's leading battery diagnostics companies

With more than 25 experts in Dresden and Berlin, as well as >10 international customers in the commercial & stationary industry





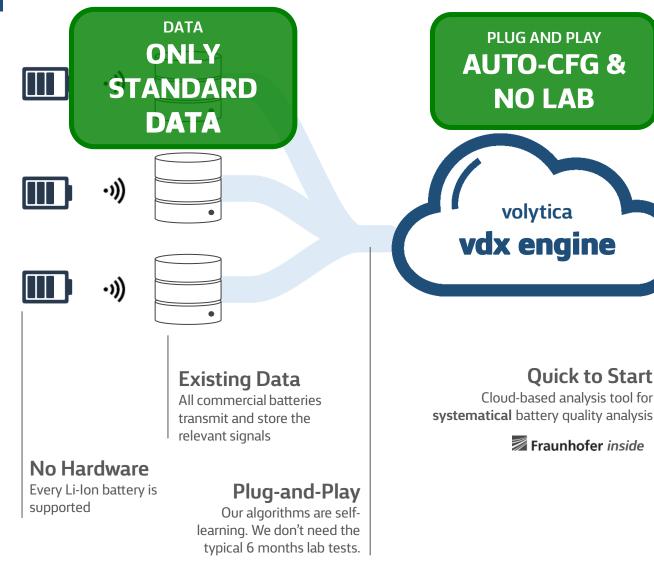
Our Solution

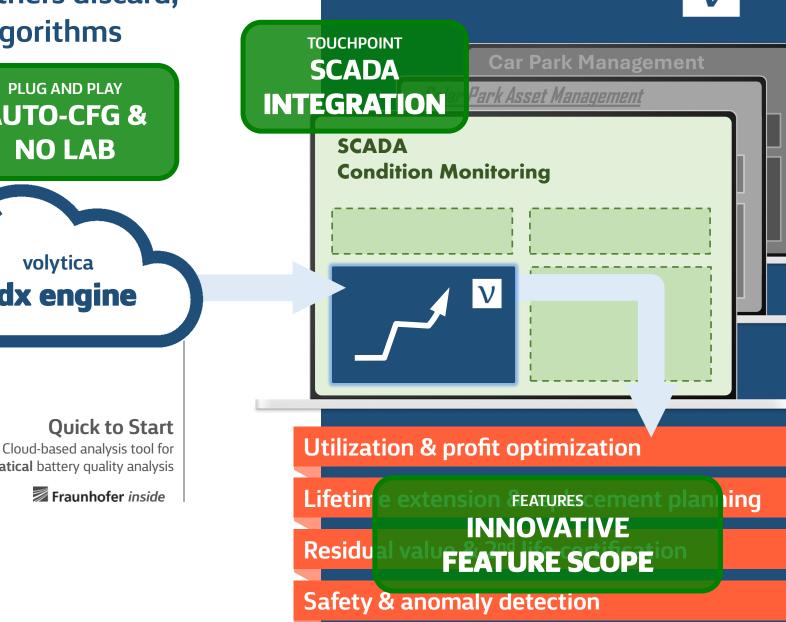
We crack abundant data that others discard, using our proprietary battery algorithms

PLUG AND PLAY

NO LAB

volytica





Touchpoints

Get it from us. Or get it from your SCADA provider.





Get it from volytica

- All battery analytics in one spot
- Web dashboards and degradation reports
- Start immediately, minimal integration effort



... or from your SCADA provider!

- Integration of battery analytics & optimization into existing SCADA and condition monitoring systems
- Maximum user friendliness
- Check with your provider for compatibility



voyltica Offering

Key Messages



Batteries are **complex black boxes Transparency** enables optimal usage of your investment For transparency, **you need a tool** For optimal performance of your tools, **you need data**



Introduction to Battery Technology

Key Facts & Common Misconception



RE100 EP100



The only inverter suppli

"The Battery Cycle"

Difficult topics in easy language

Chemistry, charging, SOH, safety, ...

The Battery Cycle part two: Device lifespan

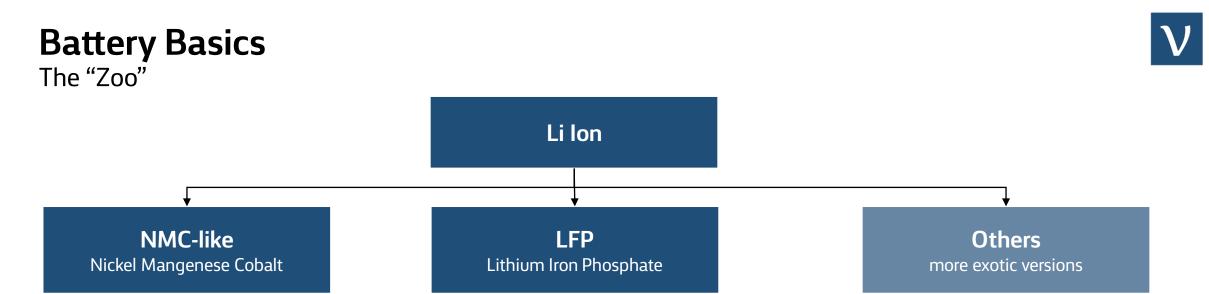
Having discussed battery chemistry in a previous article, Volytica diagnostics here examines the causes of battery degradation and how to extend device lifetimes, ahead of a pv magazine webinar tomorrow.

SEPTEMBER 19, 2023 CLAUDIUS JEHLE

OPINION & ANALYSIS DISTRIBUTED STORAGE ELECTRIC VEHICLES ENERGY STORAGE WORLD



PODCAST in the making!



- family of Ni-based cathodes (related to NCA, LMO, ...)
- so far, "the" automotive standard
- higher energy densities (increasing)
- mediocre lifetime, decreasing
- higher prices

Trend Lifetime Decreases

• also LiFePO₄

- "the" standard cell in China, increasing global relevance
- lower energy densities (increasing)
- better lifetime, 'robust'
- lower prices (increasing)

Trend "LFP Renaissance"

several other "exotics" chemistries exist or are in pipeline

- LTO / Titanate
- Solid State
- Li-Air, Li-Sulfur, ...
- (Na lon ... not Li)

Trend Solid State? Wait for it

Battery Basics Batteries are Wearing Parts

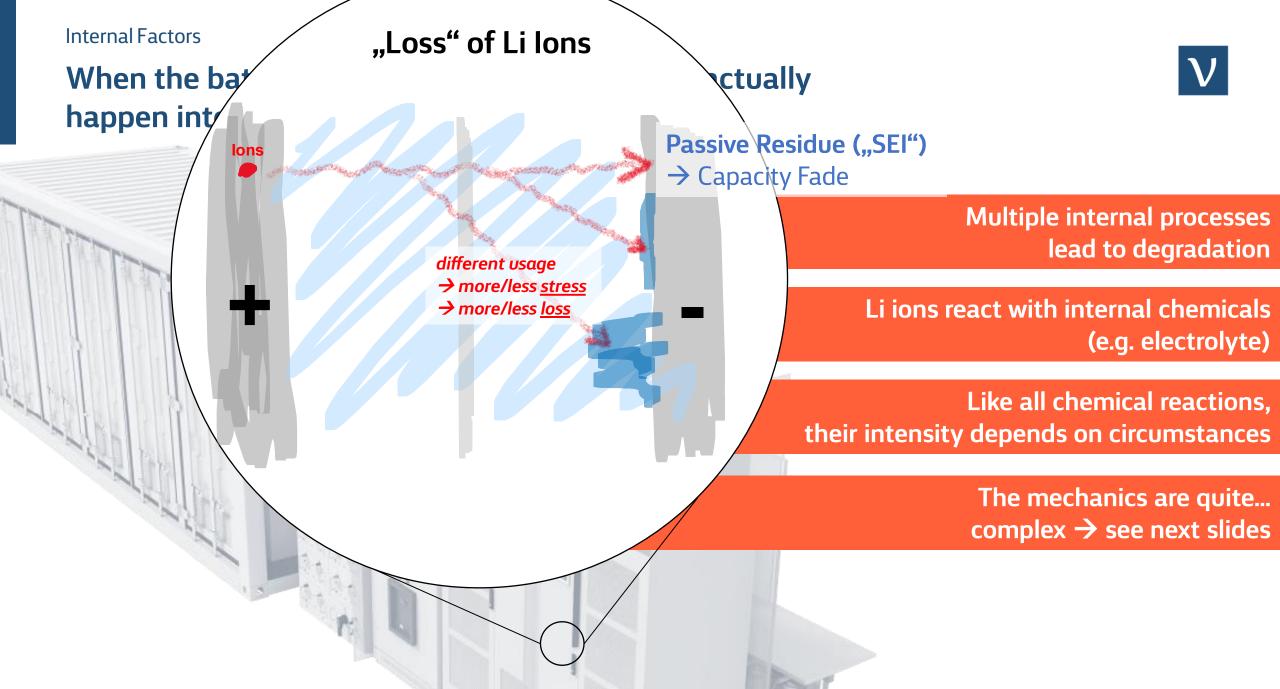
 $\boldsymbol{\nu}$

"Mission Profile"



The Mission Profile significantly influences determines degradation rate and safety risks

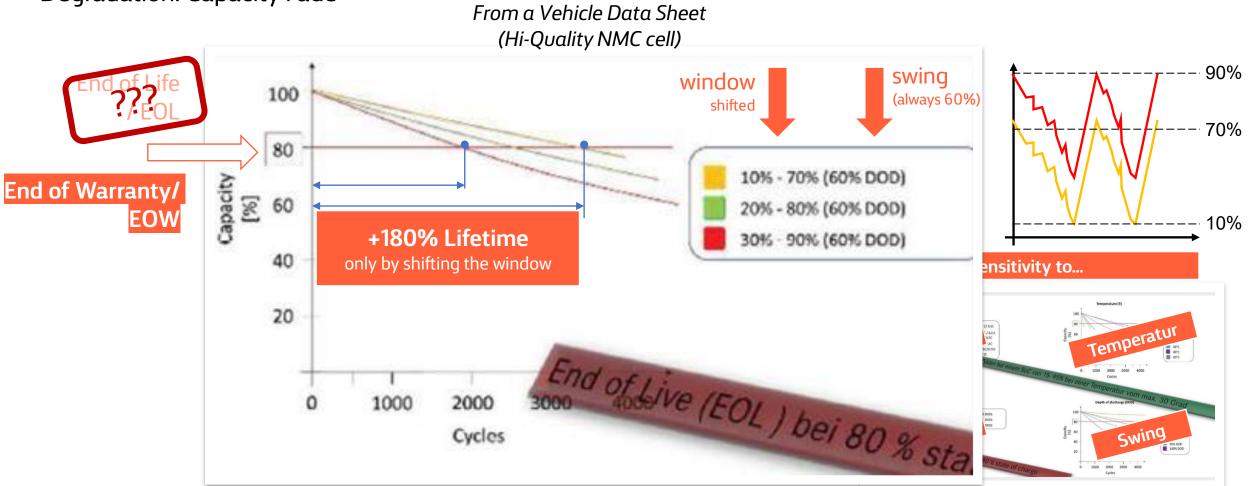
Performance Degradation Availability & Safety



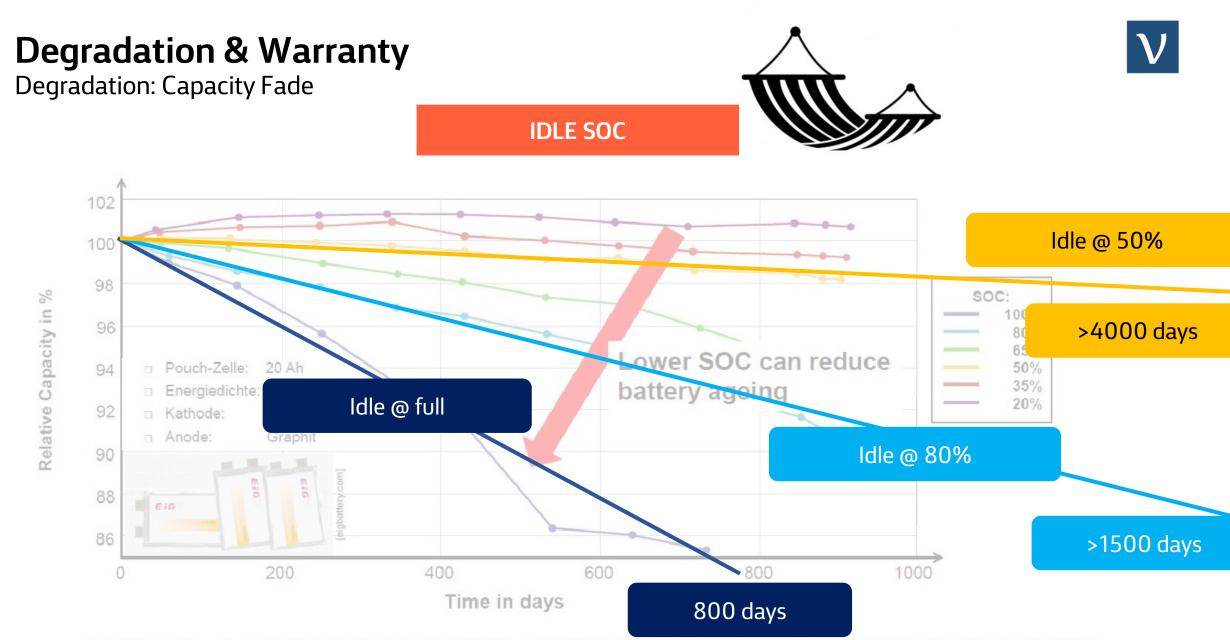
Degradation & Warranty







Depending on Chemistry, the Expectable Lifetime is drastically influenced by 4+2 external factors That often allows for interesting lifetime optimization potentials



A. J. Warnecke, "Degradation Mechanisms in NMC-Based Lithium-Ion Batteries", Dissertation, RWTH Aachen University, 2017



Degradation Determination & Forecasting

Continuous Analysis of all relevant KPIs

- Stress Level
- Energy Capacity
- Charge Capacity
- Efficiencies

Independent of Manufacturer Electronics

- BMS is often inaccurate
- BMS can not track all KPIs

Recommendations

- How to reduce stress
- How to extend lifetime
- How to increase residual value



ν

Degradation Determination & Forecasting



Capacity							
	First month	Trend Linear fit over data	Last month				
Algo To Data Fit	good 🗨 🌑						
Remaining Capacity Estimation of max. extractable remaining capacity under standard conditions, on system level	94.0% ±0.0%	-9.2 %/yr -16.6 %/kFCE	86.0% ±0.0%				
Cell Capacity Fade Estimation of irreversible capacity spread within the system, based on cell-inhomogeneity analysis	not evaluated			spread max-min			
	not evaluated			asymmetry			

Short-Term Operational Fitness

Long-Term Operational Fitness

Influencing Factors and their Impact on Stress Level Current avg. Stress Level (SL _{Ref}) = 0.6					
1. Within Temperature Limits	-				
Battery Temperature between 10 °C and 40 °C					
2. Controlled Battery Temperature	< 5%				
Constant Battery Temperature = 25 °C					
3. Controlled Battery Temperature during Charging	< 5%				
Constant Battery Temperature = 25 °C, during charging					
4. Decreased Idle SOC I	> 5%				
max. SOC = 80%, during long idle phases					
5. Decreased Idle SOC II	> 10%				
max. SOC = 50%, during long idle phases					
6. Downshift SOC	not applicable				
Downshift SOC by 10%					
7. Scenario 2 & 5 Combined	> 10%				
Constant Battery Temperature = 25°C & max. SOC = 50%, during long idle phases					
8. Scenario 1 & 6 Combined	not applicable				
Battery Temperature between 10 °C and 40 °C & Downshift SOC by 10%					

The accuracy of the shown values depends on the quality of the input data and the fit to the stressmap. A combination of scenarios does not result in a summed up stresslevel. The correlation is not linear.

Performance Degradation Availability & Safety



"How did you go bankrupt?" Two ways. Gradually, then suddenly."

- Ernest Hemingway, The Sun Also Rises

* I stole it, but I forgot from whom – sorry, but thanks for that genius quote.

Battery Fires

Why do batteries actually burn? Well, we don't really know...

ν

In the EU, at least 100 electric buses, worth >€50m, burnt down in the last 2 years.

This Stuttgart depot burnt down entirely due to a faulty electric bus in 2021: >€100m damage

Estimation

Internal factors / "self ignition" Cell chemistry-induced problems (e.g. Li Plating)

External factors (overheating cables, plugs, charger, periphery) Sustainable

volytica diagnostics V

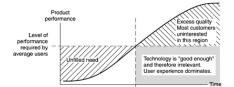
Sustainable Bus Magazine, Feb 2022

Fire Risk & Safety – An Experts Plea

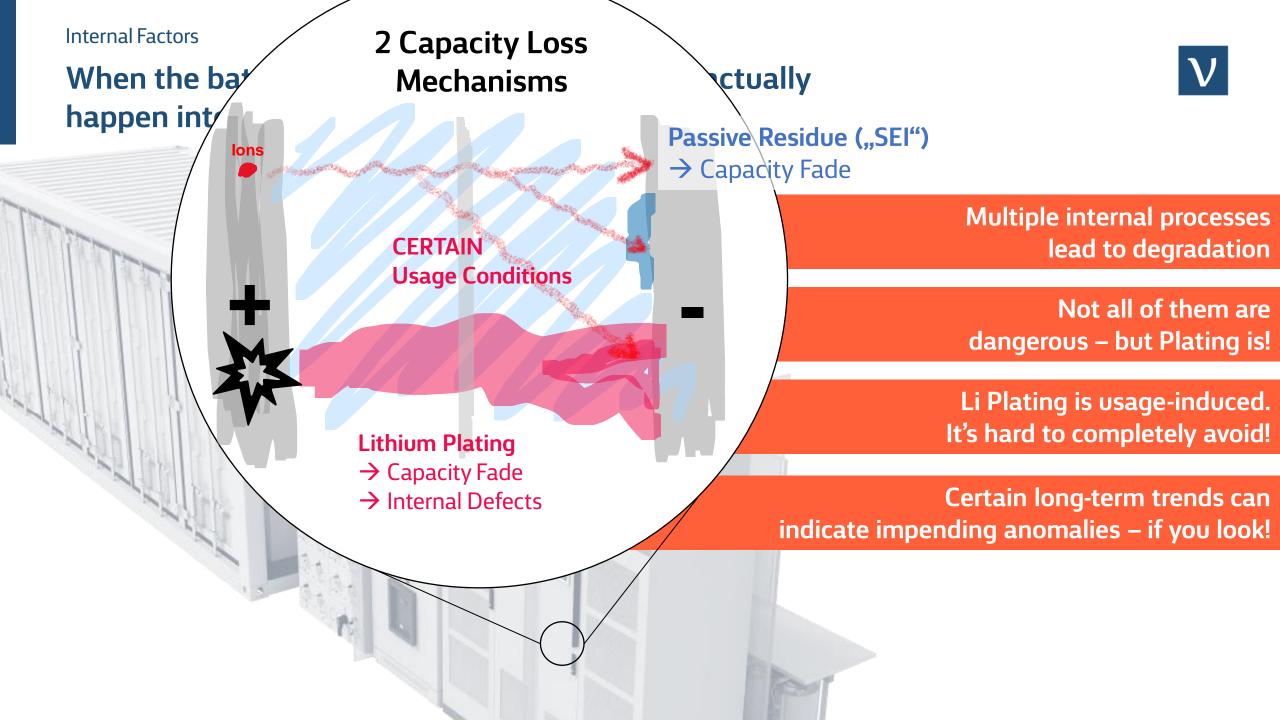
Claudius <u>Jehle</u>, volytica diagnostics GmbH; Prof. Paul <u>Christensen</u>, Professor of Pure & Applied Electrochemistry at Newcastle University; Paul <u>Markham</u>, PM Risk Consultants Ltd.; Alex <u>Johns</u>, <u>Altelium</u> Insurances Ltd.

A Historical Example

The 1950s through 1980s saw a drive towards increasing the energy density and size of steam turbines from c. 150MW to 600MW – and incidents judged to have been capable of generating 'missiles' at that time are well recorded'. It is apparent from the failure data that three were <u>a.number</u> of shortcomings with each of the early designs, particularly with the introduction of the large 500 MW and 660 MW units. But, as in every developing industry, each development is likely to go through, and undergo at times a painful cycle of continuous leaning and improvement.

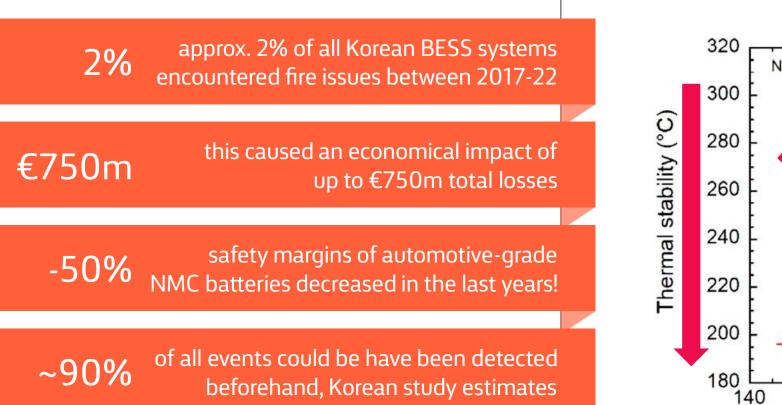


https://www.echo24.de/baden-wuerttemberg/stuttgart-grossbrand-depot-bus-feuerwehrleute-einsatz-feuer-fahrplan-verletzte-schaden-daimler-ursache

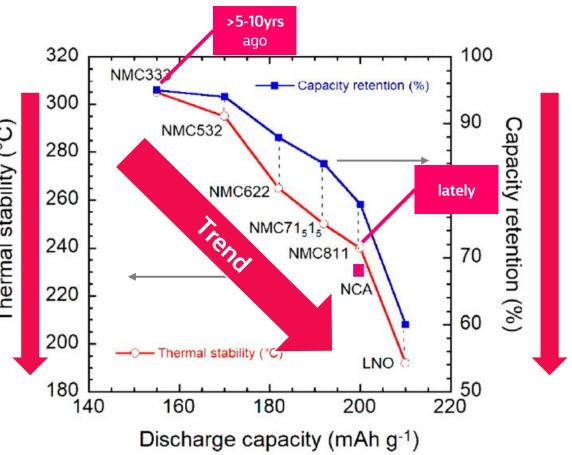


Safety

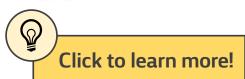
Some facts and figures on battery safety and failures from around the world.



LFPis *harder* to ignite, but once on fire, can burn more violently than NMC, studies say



NCA, NCM811, and the Route to Ni-Richer Lithium-Ion Batteries Christian M. Julien * and Alain Mauger 10 October 2020; Accepted: 30 November 2020; Published: 2 December 2020; Energies 2020, 13, 6363; doi:10.3390/en13236363





Anomaly & Safety Detection Algorithms

Continuous Analysis of several safety & anomaly-critical KPIs

- Thermal Anomalies
- Balancing / symmetry anomalies
- Cell quality / safety anomalies

Alerting on trends and abnormal behavious

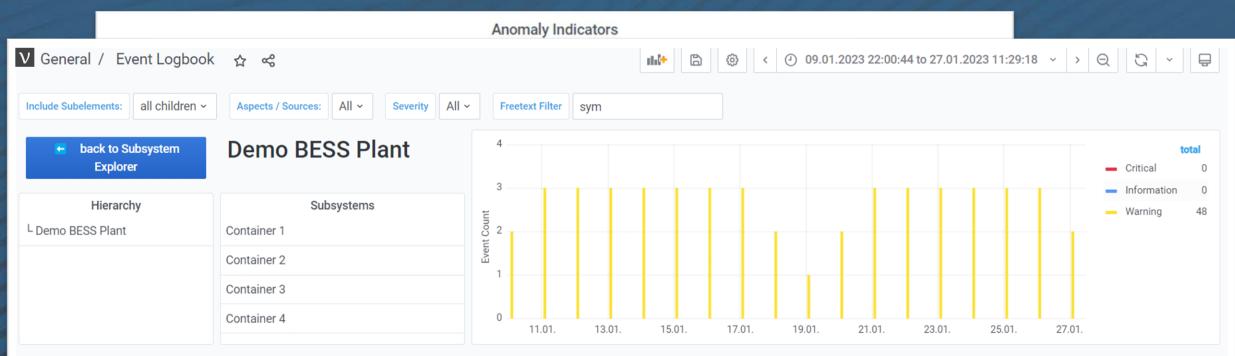
- All KPIs are continuously analysed for trends
- Short- and long-term anomalies are sent via mail
- Mitigation recommendations



Training of personnel



Anomaly & Safety Detection Algorithms



~ Chronologically (Demo BESS Plant incl. all children)

i_vent Time ↓	Relative Time	Severity	Source	Event Name	Event Description	Link
2023-01-27 01:59:59	vor 6 Monaten	🔥 Warning	vdx-peer-group-alerts	[peer_cap-symmetry_daily]	C04 B01 Rack 05: Capacity symmetry differs significantly from peers. Check m	=
2023-01-27 01:59:59	vor 6 Monaten	🔥 Warning	vdx-symmetry-alerts	[thermal_symmetry_longterm_anoma	C04 B01 Rack 03: Slow thermal asymmetry trend. Check manual. (1704a2b2-0	
2023-01-26 13:59:59	vor 6 Monaten	🔥 Warning	vdx-symmetry-alerts	[thermal_symmetry_longterm_anoma	C04 B01 Rack 03: Slow thermal asymmetry trend. Check manual. (1704a2b2-0	
2023-01-26 01:59:59	vor 6 Monaten	🔥 Warning	vdx-peer-group-alerts	[peer_cap-symmetry_daily]	C04 B01 Rack 05: Capacity symmetry differs significantly from peers. Check m	=
2023-01-26 01:59:59	vor 6 Monaten	🔥 Warning	vdx-symmetry-alerts	[thermal_symmetry_longterm_anoma	C04 B01 Rack 03: Slow thermal asymmetry trend. Check manual. (1704a2b2-0	=
2022 01 25 12:50:50	vor 6 Monoton	A Marning	udu cummotnu alonto	[thopmal cummetry longtopm anoma	CO4 PO1 Pack 02: Slow thermal asymptotic trand. Check manual. (170/a2b2.0	

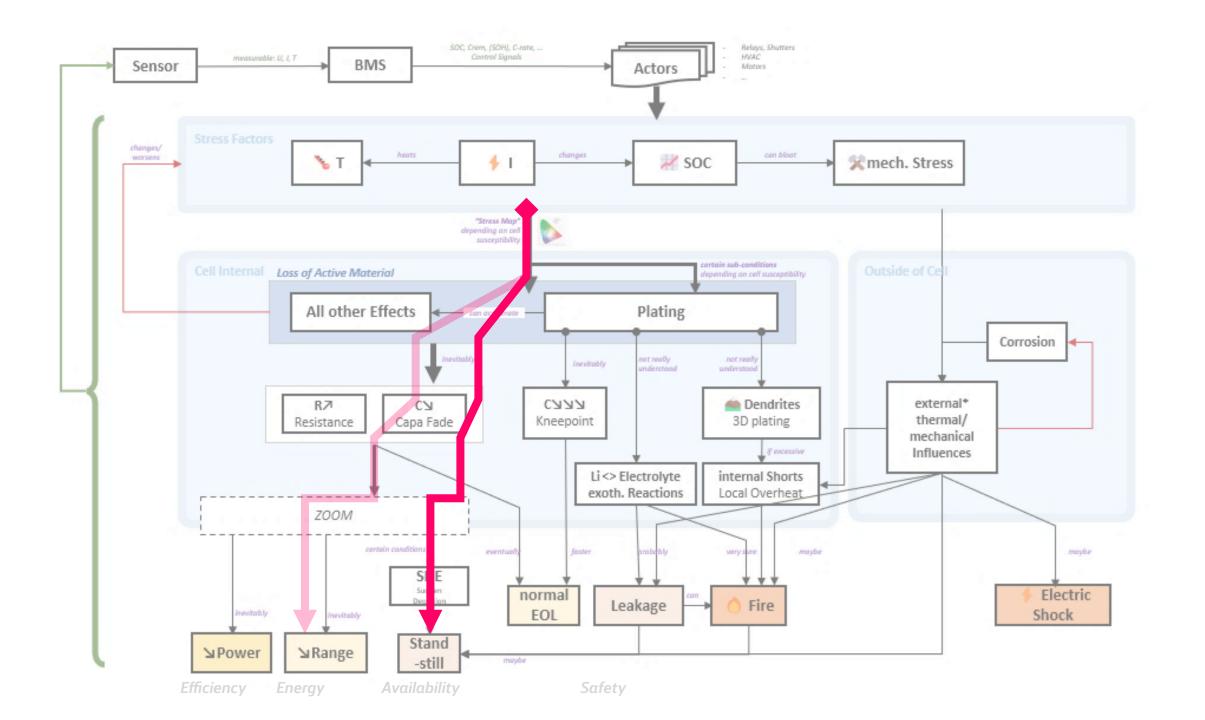
The most expensive degrading part of the energy transition deserves proper monitoring & treatment Data access is everything – get in touch as early as possible

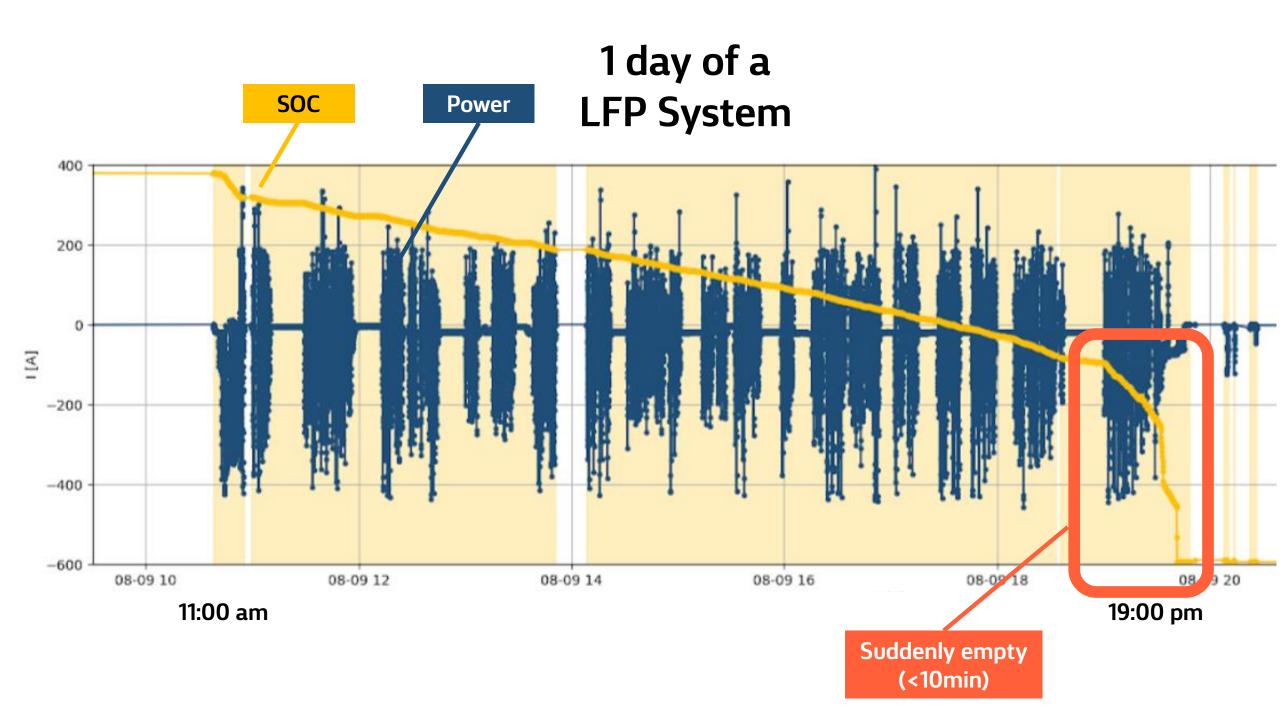


Thank you!

Get in Touch

sales@volytica.com +49 351 87 95 87 - 00

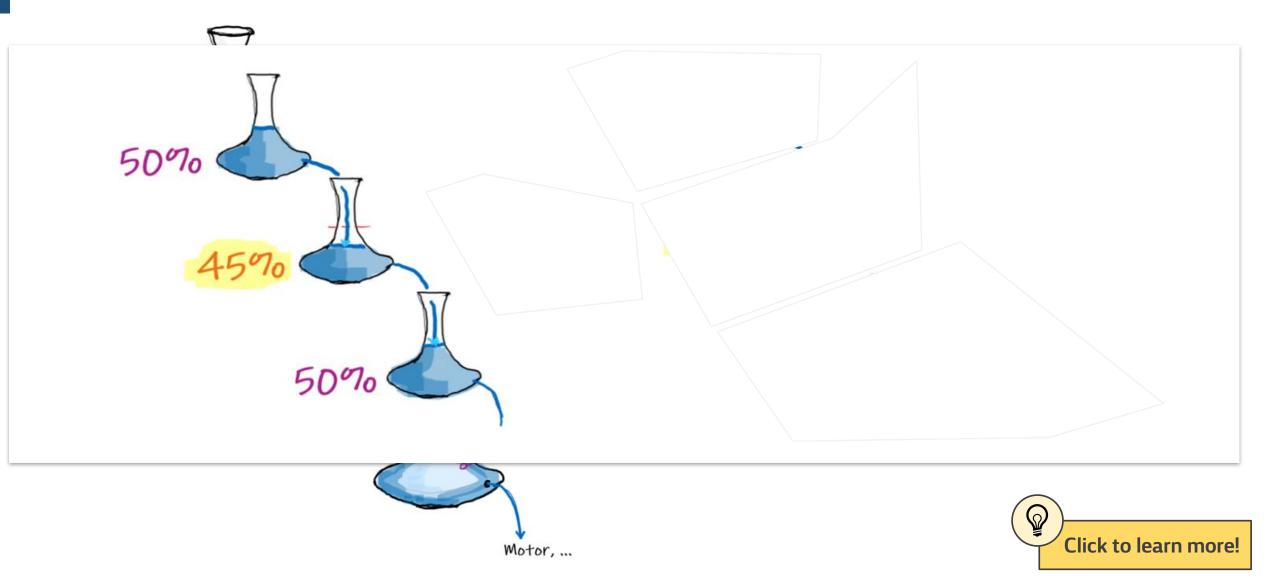




Availability

Sometimes, all of a sudden, a battery stops working. One reason for "sudden depletion" is disbalance.



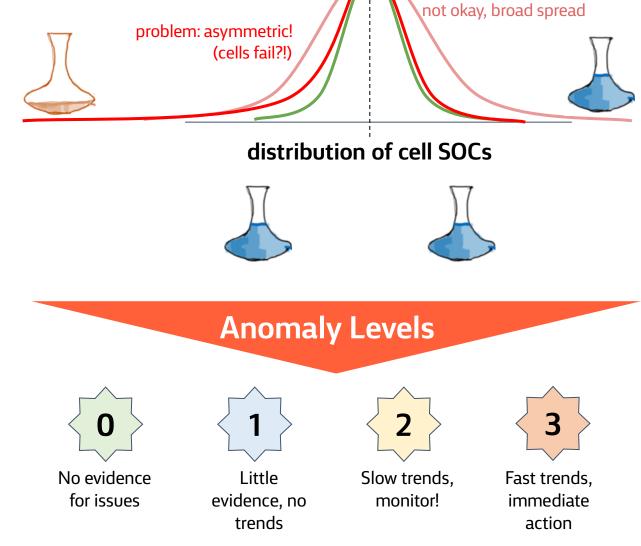


Availability

Disbalance impact on application, and the potential connection to safety-related issues

- 100-1000s of cells per system: all must behave **identically**!
- esp. all must have the same SOC at (almost) all times
- → balancing circuits take care (only works under certain conditions, so OEM recommendations must be adhered to!)
- if the circuit has problems, or single cells start failing, this is noticeable in the system disbalance (slow or fast trends)
- we automatically estimate this disbalance and analyse for trends



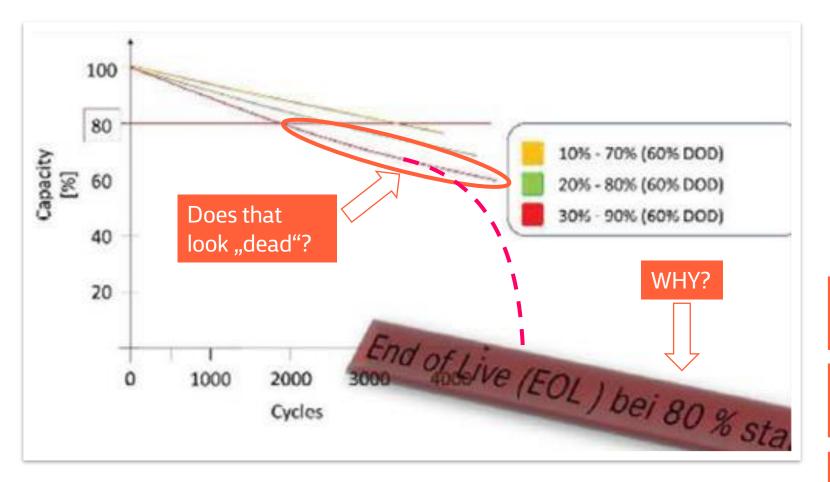


ok, symmetrical and narrow

Capacity & Efficiency Fade Availability Safety -> not today

End of Warranty Life criteria?

Hang on ... why "End of Life = 70 or 80%"?



Safety?

• no, not really (see later)

Usability?

• 🗆 well, that depends on route, right?

$\mathbf{\widehat{V}}$ It's weird, nobody really knows!

(There is a theory of a legacy test protocol from 1996 from USABC)

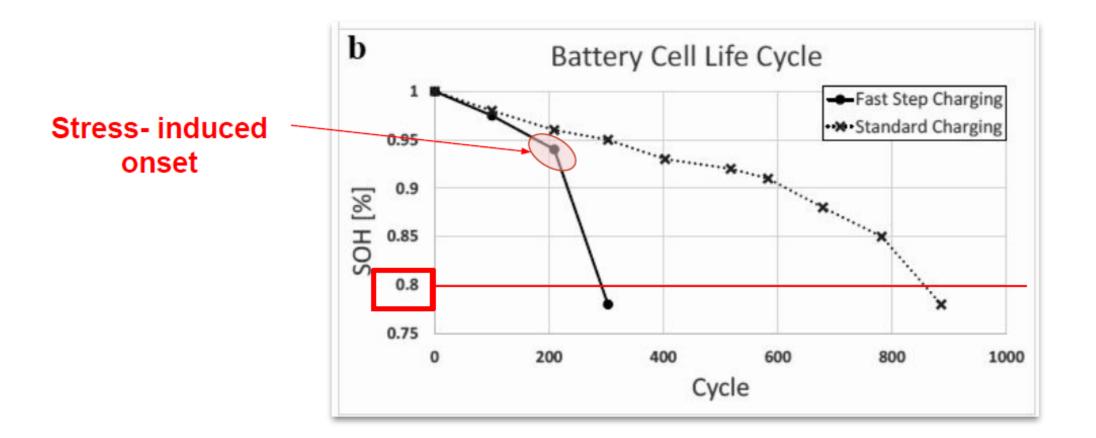
EoL Criteria need a makeover We waste €50bn by premature scrapping

Batteries are not worthless @ EOW They can be used longer

Considerable Residual Value But only of you can proof it!

End of Warranty Life criteria?

Hang on ... why "End of Life = 70 or 80%"?



this Webinar is volytica diagnostics

20 September 2023

8:00 am - 9:00 am | 10:00 am -11:00 am | 4:00 pm - 5:00 pm |

| CST, Mexico City | EDT, New York City | CEST, Berlin



Marija Maisch Editor pv magazine



BESS diagnostics for holistic lifecycle management Q&A



Vincenzo Putignano Head of O&M BESS at global level Enel Green Power







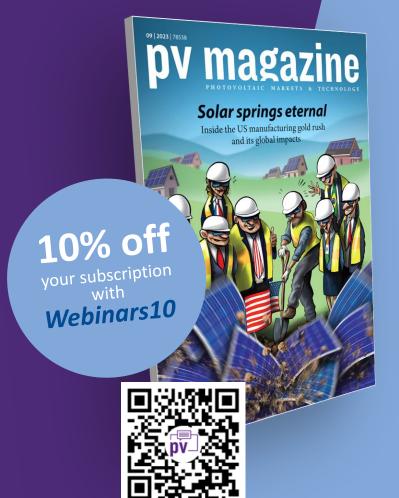
Claudius Jehle CEO & Founder volytica diagnostics



Mostread

online!

The latest news | print & online



Samsung unveils monobloc heat pump for residential applications

by Emilliano Bellini

How long do residential solar inverters last? by Ryan Kennedy





Coming up next...

Monday, 25 September 2023 10:00 am – 11:00 am CEST, Berlin, Paris, Madrid 6:00 pm – 7:00 pm AEST, Sydney **Tuesday, 26 September 2023** 11:00 am – 12:00 pm EDT, New York City 5:00 pm – 6:00 pm CEST, Berlin, Paris, Madrid

Many more to come!

Prospects of bringing together PV, storage and EV charging

Variables to consider in solar module procurement In the next weeks, we will continuously add further webinars with innovative partners and the latest topics.

Check out our pv magazine Webinar program at:

www.pv-magazine.com/webinars

Registration, downloads & recordings are also be found there.



pv magazine roundtables of US

GET MORE INFORMATION

A MANUFACTURING RENAISSANCE

Discover the future of U.S. solar and storage at the RTUS23!

On October 12th, look forward to a curated program by our pv magazine editors with the latest industry news, intense debates, and key market insights.

Best of all, you can attend this virtual event from the comfort of your home, free of charge.

Take advantage of this opportunity to get informed and connect with industry leaders.

OCTOBER 12, 2023

this Webinar is powered by volytica diagnostics



Marija Maisch Editor pv magazine

Thank you for joining today!

