



How Drone EL Transforms Warranty Claims: Lessons from TOPCon UVID Cases



Dr. Yong Sheng KHOO, COO & Co-Founder
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Quantified Energy (QE) is an A.I. enabled deep-tech company specializing in the solar PV industry

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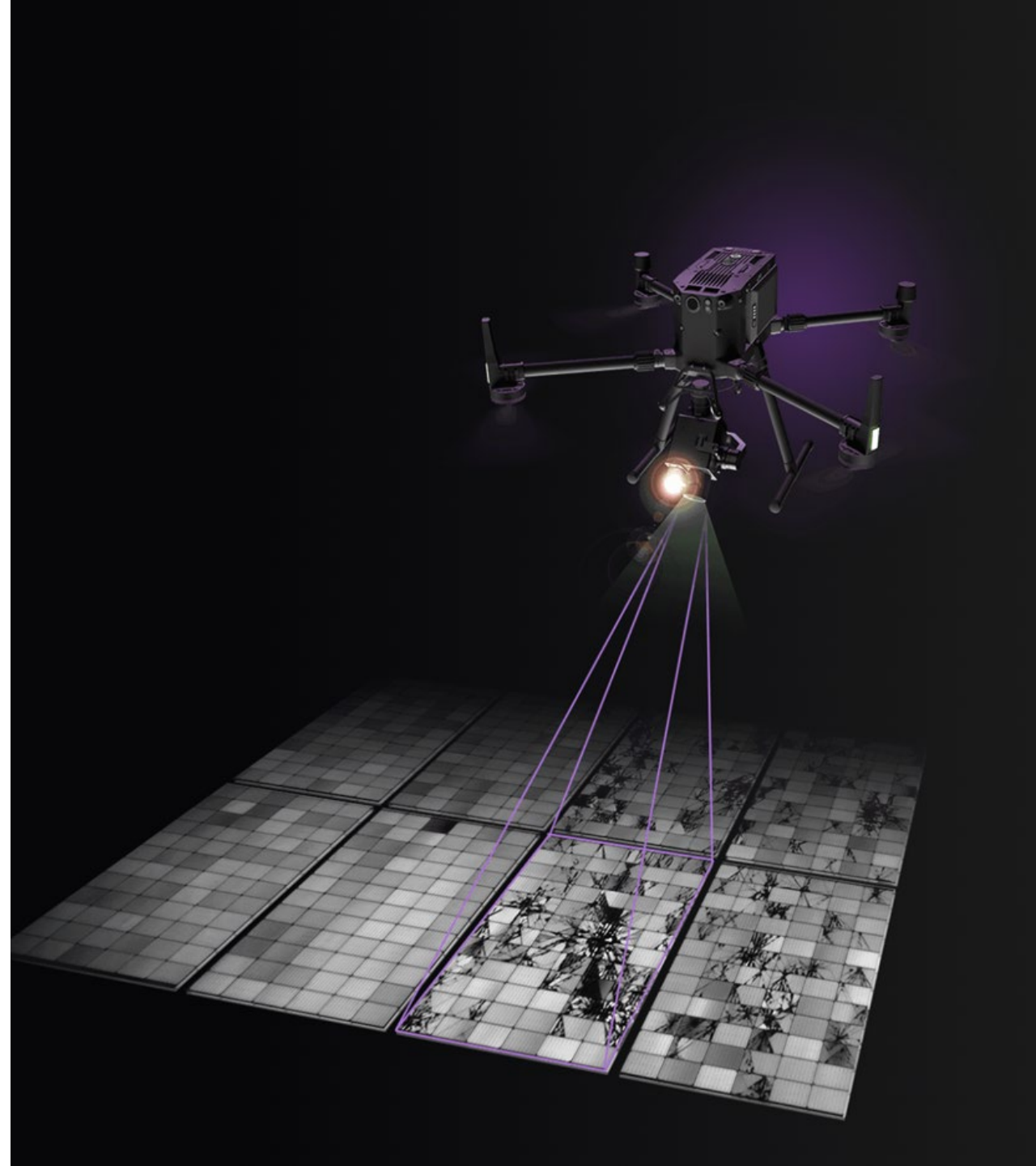
Helmed by a team of solar PV professionals from **SERIS/NUS**

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Autonomous Drone EL Mapping & Quantitative EL Analysis

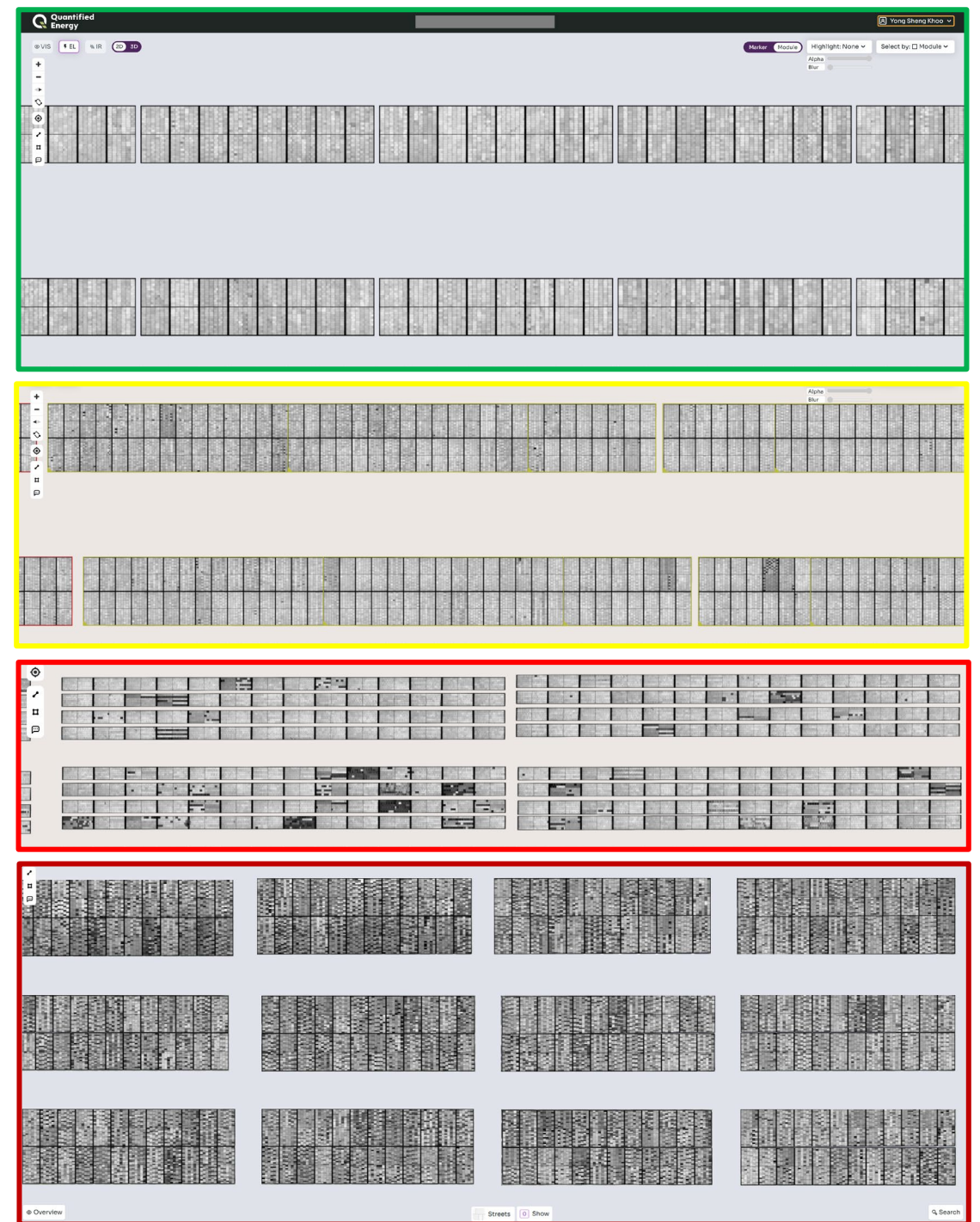
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Covering important milestones: COD/DLP, warranty/insurance, TDD



What is our observation in the field?

- ❑ QE has inspected hundreds of solar farms across multiple PV technologies:
- ❑ > 4million PV modules analyzed to date, including > 2million TOPCon modules.
- ❑ For TOPCon sites, we observed a wide range of dark-cell patterns in EL imaging:
 - Sites with no visible dark-cell patterns
 - Sites with low to moderate occurrences
 - Sites where a large majority of modules exhibited dark-cell patterns, even >90% across the site
- ❑ While EL dark-cell patterns can be any degradations, combining EL with controlled lab testing points to UVID-related degradation.



Case study – Utility Scale PV Plant with TOPCon modules

Observation of performance drop

- ❑ A utility-scale PV plant built in 2023
- ❑ After one year of operation, the plant operator observed a noticeable drop in energy yield
- ❑ A first detailed assessment by a certified third-party inspection agency found:
 - No issues with the inverter or electrical BOS
 - Drone infrared inspection showed no obvious hotspots or thermal anomalies
 - → At this stage, the root cause of the performance loss remained unclear

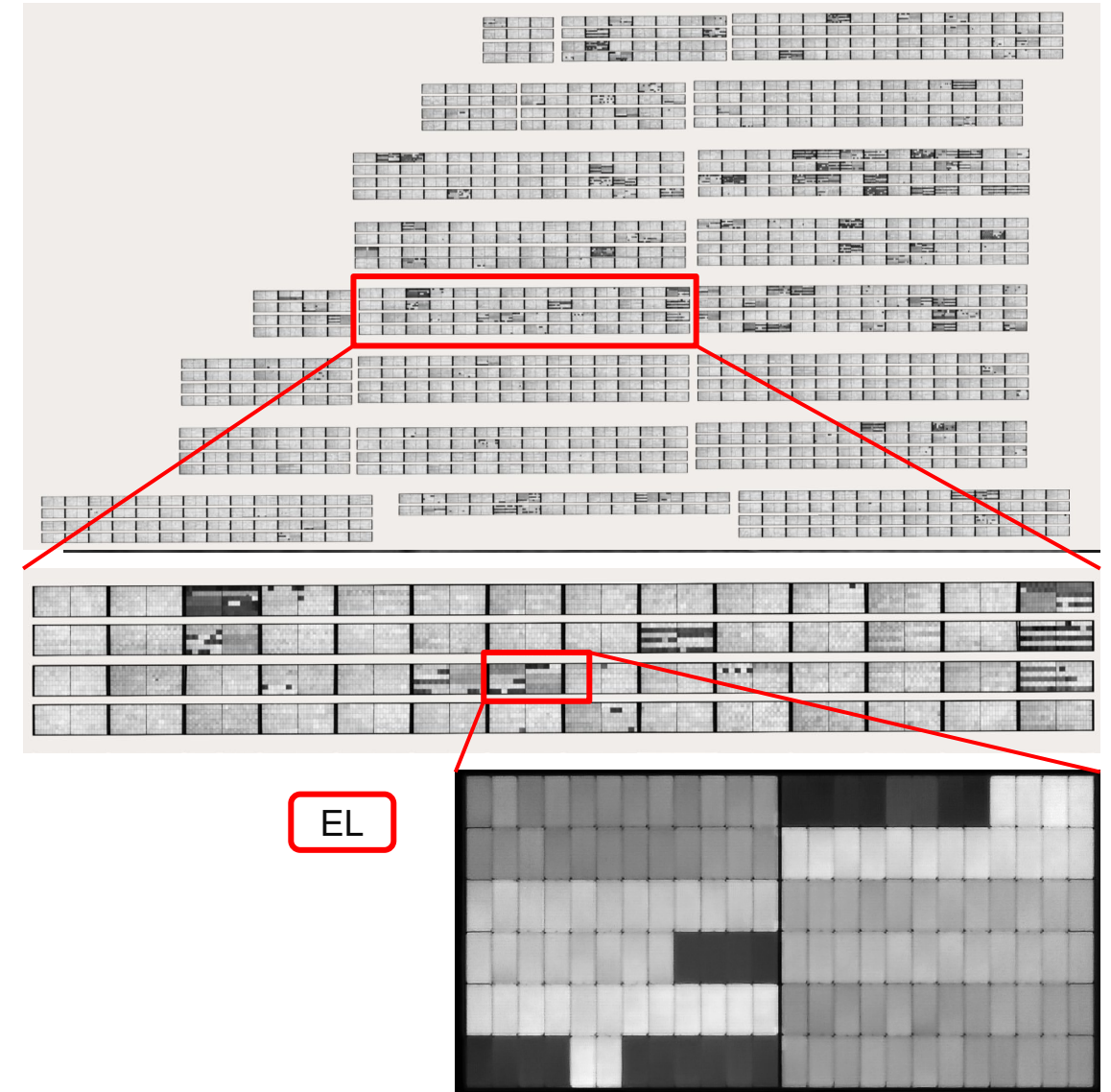


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Case study – Utility Scale PV Plant with TOPCon modules

Field EL Investigation

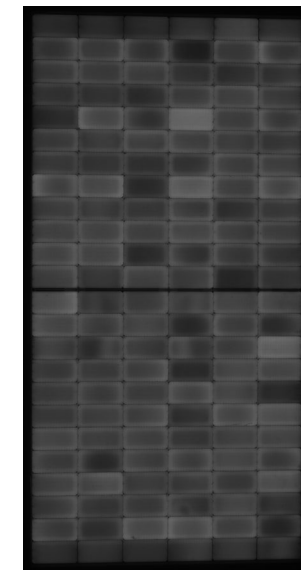
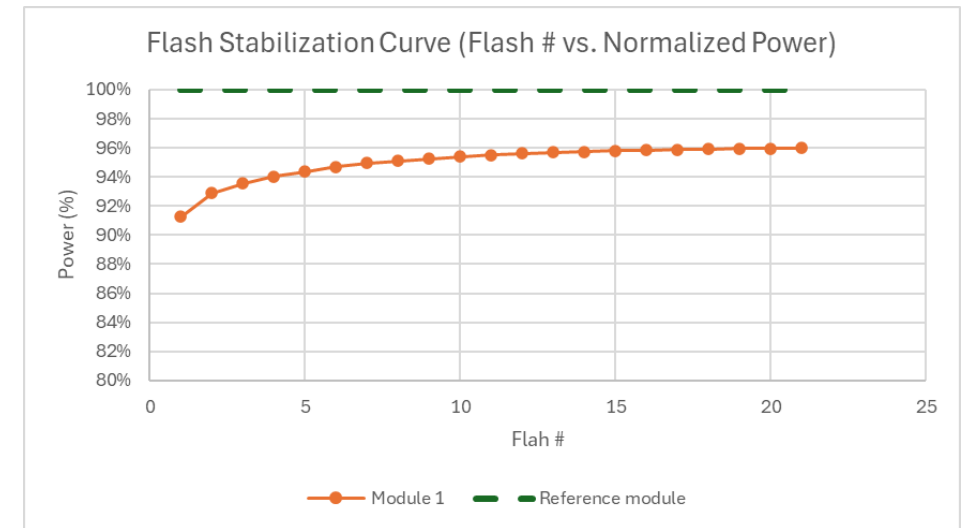
- ❑ The owner engaged QE to perform full site drone EL inspection to find the root cause
- ❑ EL imaging revealed widespread dark/bright contrast cells
→ a signature pattern consistent with UVID-related degradation of Topcon PV modules
- ❑ Representative PV modules were selected and sent to an accredited laboratory for STC IV measurements



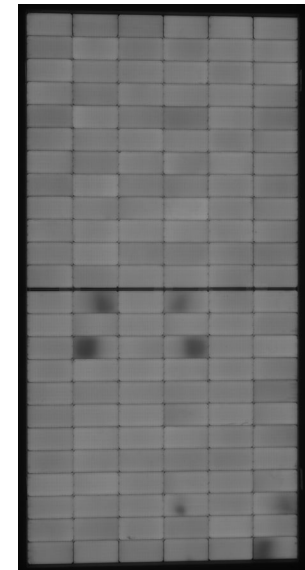
Case study – Utility Scale PV Plant with TOPCon modules

Lab testing confirming UVID

- ❑ Flash testing showed the typical UVID related metastability —power increases with each flash before stabilizing
- ❑ To eliminate metastability and dark-storage effects, all modules underwent controlled light-stabilisation prior to final measurement
- ❑ Sampling STC power tests showed average 5% power loss after full stabilization
- ❑ Warranty claim process was formally triggered → Replace the modules based on the number and severity of dark-cell patterns identified in EL
- ❑ Conclusion: EL is strong evidence for warranty



Before
stabilisation



After
stabilisation



THANK YOU!

**Make every PV
module count
throughout its lifetime!**

<https://quantified-energy.com/>

yongsheng.khoo@quantified-energy.com

